ORiGINAL

A NEW STANDARD IN DOORS

COMPOSITE DOORS

EDITION 1

Brought to you by DoorCo.

DOORCO

Designed and developed by us.

DoorCo is the leading innovator in the composite door industry, with a reputation for building the highest quality doors.

ORiGINAL foam filled composite doors are developed specifically for the UK market, with a wide range of door designs appealing to both the commercial and retail sector.

Our dedicated overseas manufacturing partner, DoorCo KR, is audited by TRADA UK and every door is Q-Mark stamped, giving UK customers peace of mind on manufacturing process and quality.

The ORiGINAL door has also passed the rigours of PAS 24 in line with Approved Document Q, offering the highest level of security, with increased resistance to forced entry, and reinforced GRP skins as standard.

When it comes to supply, with DoorCo the emphasis is firmly on choice. DoorCo can deliver any volume to trade customers, as blanks or as prepped doors, customised to your specifications using our fully comprehensive prepping service.

Endless possibilities.

FLiP is the new door glazing cassette system developed by DoorCo with a revolutionary Foam in Place technology that delivers a superior seal and aesthetic never seen before.

FiP Technology

The pre-applied foam in place technology creates a superior seal that prevents any water ingress. FLiP achieved over 1000pa through the glazing aperture during weather testing.

Flat Grained

Be eclectic by combining a woodgrain finish with a modern a squared-off flat profile that compliments a contemporary Flush or designer Monza II door.

Standard

The traditional choice with a moulded design and a woodgrain finish to suit a more conventional door design.

Flat Stipple

The modern one, with a squared-off flat profile and smooth stippled finish that perfectly matches Links, our aluminium-effect composite door.

Door Style: **Monza II Augusta Long**
Door Colour: **Cotswold**
Decorative Glass: **Tectronic**

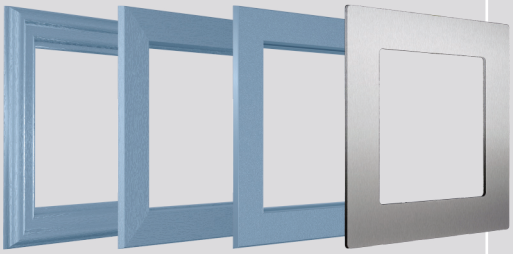
6/4 Panel Combi | 4 Panel Pre-aperture | 4 Panel Blank Top | Craftsman | 3-Quarter | Farmhouse | Monza II | Flush Grained | Links Smooth | Side Panel

Composite Construction and GRP Skins

The ORiGINAL composite door is the minimal-maintenance alternative to traditional door materials. It has 44mm reinforced GRP skins, finished in either woodgrain or DoorCo's exclusive smooth/etched finish that perfectly matches aluminium, delivers kerb appeal for any property. The ORiGINAL door outperforms other market alternatives with outstanding thermal performance. Inside, the PU foam core reduces heat loss and is encompassed by an LVL (Laminated Veneer Lumber) subframe to provide strength and rigidity. The door protects the home from the elements and will have minimal thermal expansion and contraction rates under extreme temperature variations which is perfectly normal.

Exclusive Glazing Cassettes

The ORiGINAL Composite door range uses FLiP, DoorCo's exclusive glazing cassette system with revolutionary Foam in Place technology. Choose from one of the three options to suit any style of door from contemporary to traditional. DoorCo also offers the unique Inox™ cassette system finished in stainless steel.



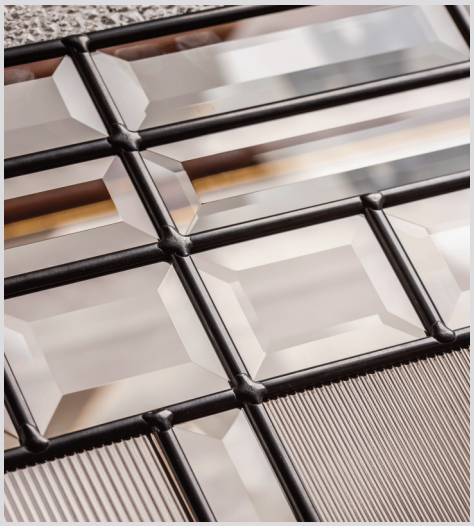
FLiP Standard | FLiP Flat Grained | FLiP Flat Stipple | Inox Stainless Steel

Glazing Service

Our in-house specialist team offers a bespoke service to pre-glaze doors using the FLiP or Inox cassette.

Decorative Glass

DoorCo offers the widest range of traditional and contemporary glass designs, along with exclusive collections, so customers have infinite options for their front door.

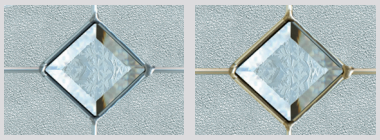


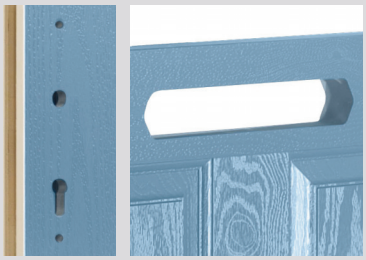
Glass Colour Options

The Lanesborough glass designs lend themselves to colour co-ordination of the glass to complement or contrast your choice of door colour. Choose from either Amber, Blue or Green borders.

Caming Colour Options

Tranquility decorative glass is available in either Zinc or Brass caming to complement your door furniture and is indicated by the above symbol.





Prepping

DoorCo's prepping service is fully comprehensive and can be accessed by any customer, whether it's paint only or fully prepped for any lock/hinge combination on the market, giving our customer ultimate choice.

Bespoke Accessories

Painted matched drip bars, additional AV2 Heritage locks, spare paint pots, colour swatches or individual cassettes are all available to order.

Thermal Performance

The ORiGINAL composite doors are thermally efficient by design.

The warm foam core allows the door to have a significantly better ‘U’ value than any other option on the market and our entire range meets with the requirements of the current Building Regulations.

There are various upgrades to the glass options which increase the thermal performance of the door. To find the U-Value of you individual door set, please visit the Buildcheck calculator which contains the current DoorCo door range.

Door Style: **Flush 3 Square**
Door Colour: **Vanilla**
Decorative Glass: **Artemis**

Performance

The ORiGINAL composite door offers a truly appealing entrance for any home, with a high-definition smooth or grained GRP outer skin that will look stunning for years to come. The door offers stability from the elements with its inner core of LVL encased with composite stiles and rails for protection against any water ingress. Our doors usually have a grained PVC edge to the hinge and lock side in either White, Chartwell Green, Anthracite Grey, stain or paint finish.

The inner core is manufactured from high density polyurethane foam, which offers exceptional thermal efficiency and will help to reduce energy bills in comparison with any other door on the market.

Security

We take security very seriously. The ORiGINAL composite door comes security features which stand up to current and future security standards, including PAS 24 in line with Approved Document Q.

We recommend the use of multipoint locks (locks should always be engaged so the door is not left just on the latch) and security hardware including TS007 high security cylinders and handle combinations and TS008 letterplates.

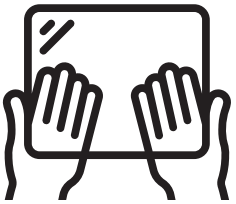
A slam shut lock option is available from fabricators for a contemporary look.

Note that slam shut locks should be used with caution as the operation of these may not suit certain individuals.

Glass units which comply with Approved Document Q must contain one pane of class P1A (EN356) glass, which must be 6.8mm, security laminated. This is available as an option on glass within our doors at a reasonable additional cost.

Colours

With our high-performance paint technology and three state-of-the-art, in-house paint lines, we can offer any colour door which can even complement the colour options on frames. This provides a fantastic choice for the home. In most cases the doors come in white as standard on the internal side, however, for your own individual requirements we may be able to offer different or bespoke options, see our colour ranges on page 14 for more information.



Glass and Glazing

The visual impact of your door is enhanced by your choice of glass. Depending on the style, the units will be either a double or triple glazed unit.

The FLiP glazing cassette system is re-glazeable and passes PAS 24:2016 security attack tests.

For back door applications, you can even benefit from an integrated Venetian Blind, incorporating child-friendly, unobtrusive finger control and no loose cords.

Door Colour: **Bright Pink**
Door Glass: **Straight Imposition Pink**

Door Colour: **Pale Pink**

Door Colour: **Dusky Pink**
Door Glass: **Straight Imposition Pink**

Door Colour: **Bright Pink**
Door Glass: **Soul Pink**

Pretty in Pink!

The exclusive Pink Door Range supports We Mind & Kelly Matters, which aims to raise awareness of mental health and try to prevent suicide.

This exclusive collection is right on trend, with 3 new shades of pink and co-ordinating glass options, some designed by Jeyda, and all produced exclusively for DoorCo by RegaLead. The designs are completed with the stunning Rose Gold Sweet hardware from Brisant.

20% from all pink door blank sales will go to supporting the charity on awareness of better mental health.
www.wemindandkellymatters.co.uk

Brought to you by DoorCo.

supported by: RegaLead Sweet

Door Colour: **Dusky Pink**
Door Glass: **Bold Pink**

Door Colour: **Pale Pink**
Door Glass: **Spirit Pink**

COLOUR. YOUR CHOICE.

Business & Marketing Support

DoorCo offers a comprehensive suite of digital and physical marketing materials to support your business, which includes:

- High quality brochure showcasing the design portfolio of the ORiGINAL composite door.
- Online door designer which includes the complete DoorCo range and integrated to our online ordering system (see page 11 for more information).
- Bank of digital images to add to your online door ordering systems or bespoke marketing.
- Door blanks for fabricator showrooms have discount applied, max fabricator showroom door numbers per month by prior agreement.
- A full range of corner samples or door blocks, which can also be glazed to complement showroom visuals.
- Colour swatch books and individual swatches to illustrate colours of the PAiNT colour range.
- A bespoke colour swatch wall can be created using uniform door blocks and prepared in your individual selection of colours.
- Switching to DoorCo is easy with our onboarding support package, which includes services like: Linking options to integrate in-house systems to our online ordering system.

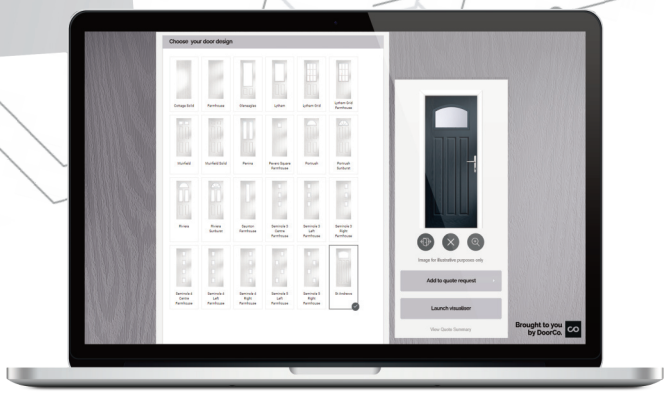
Design and View Your Perfect Door...

With such a wide selection of styles, colours, hardware and glazing options available for your new door, it can sometimes be difficult to visualise what you need. Our door designer lets you do just that and even lets you upload a picture of your home to see exactly how your choices will look in reality.

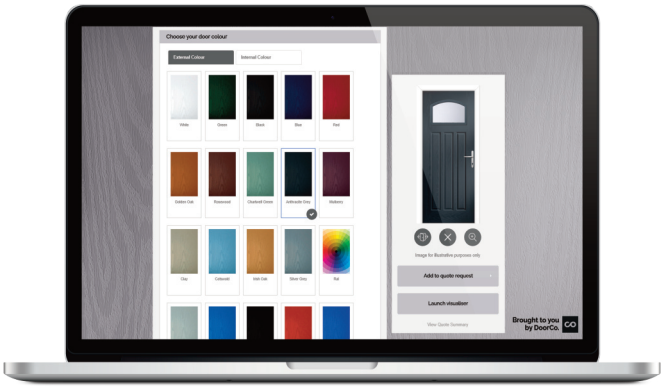
You're the Designer

Choose your style, then your colour, completely change the look with the various glazing options and then complete the look with your choice of hardware. Don't leave it to guesswork, we can show you exactly how your choices will look in your home with our online designer. We'll take you through the choices, upload a picture of your home and superimpose the door you have designed to ensure your choice complements it perfectly.

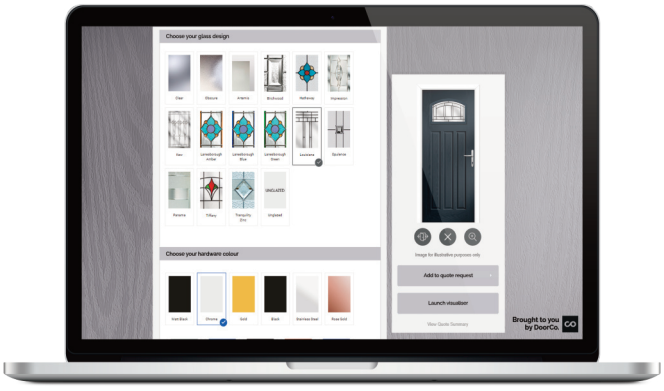
There are so many combinations that it's often difficult to know which ones are right for you until you see it in place. Make sure you make the right choices by designing your ideal door on our door designer.



Choose your Door Style



Choose your Door Colour



Choose your Glazing

Door Styles

A range of traditional doors designed to replicate the most popular timber doors and come with highly defined mouldings and realistic woodgrain embossing on the surface. Whether for a Victorian home, a modern townhouse or a farmhouse cottage, these doors always enhance to the appearance of the entrance.

TRADITIONAL

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Birkdale
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Penina
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Muirfield
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Muirfield Solid
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Pevero
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Farmhouse Solid
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Merion 4Grid
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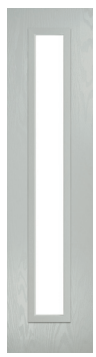

Sidepanels
Page 68

A selection of modern styles using our non-moulded, woodgrain doors and glazed using the FLiP Flat Grained cassette option. For a more European look, choose the stunning Inox™ stainless steel frames.

CONTEMPORARY

Chantilly
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Seminole
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Vilamoura
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Oakmont & Copenhagen
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Augusta
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Inox Nice
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A designer collection of unique door: the smooth/etched LINKS door, glazed using the FLiP Flat Stipple cassette choice, or the stunning Monza II door with our FLiP Flat Grained cassette.

DESIGNER

Monza II Solid
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Monza II Augusta Long
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Monza II Augusta
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Monza II Square
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Monza II Oakmont
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Links Square
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Links Oakmont
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Links Copenhagen
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Links Augusta
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Links Augusta Long
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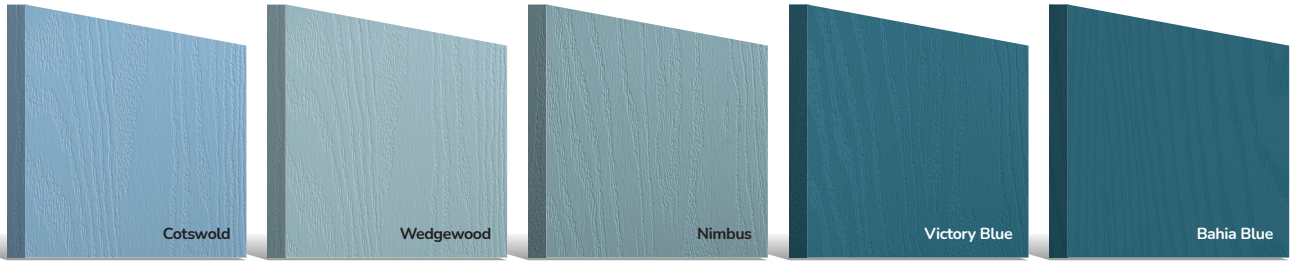
PAiNT

Standard Colours

A range of 9 external colours with white interior as standard. Coloured both sides is a cost option.

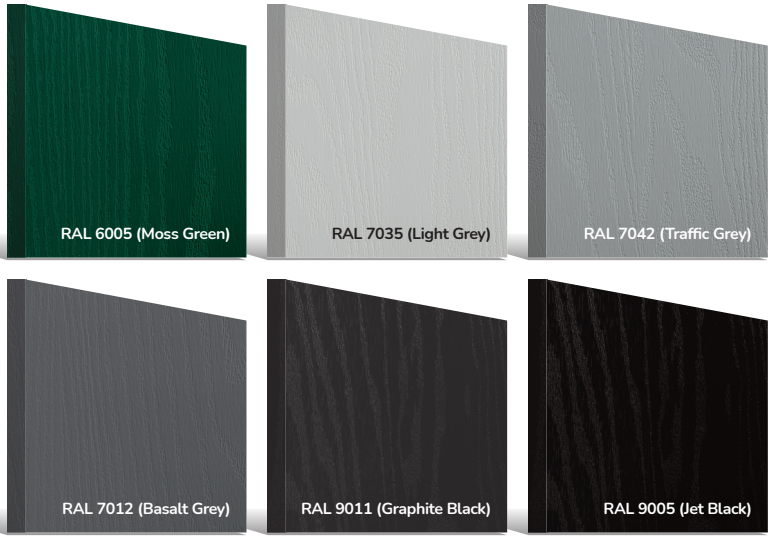
Premium Colours

Our range of 37 premium colours finished in a Semi-Matt, Satin or Semi-Gloss sheen dependent upon colour.



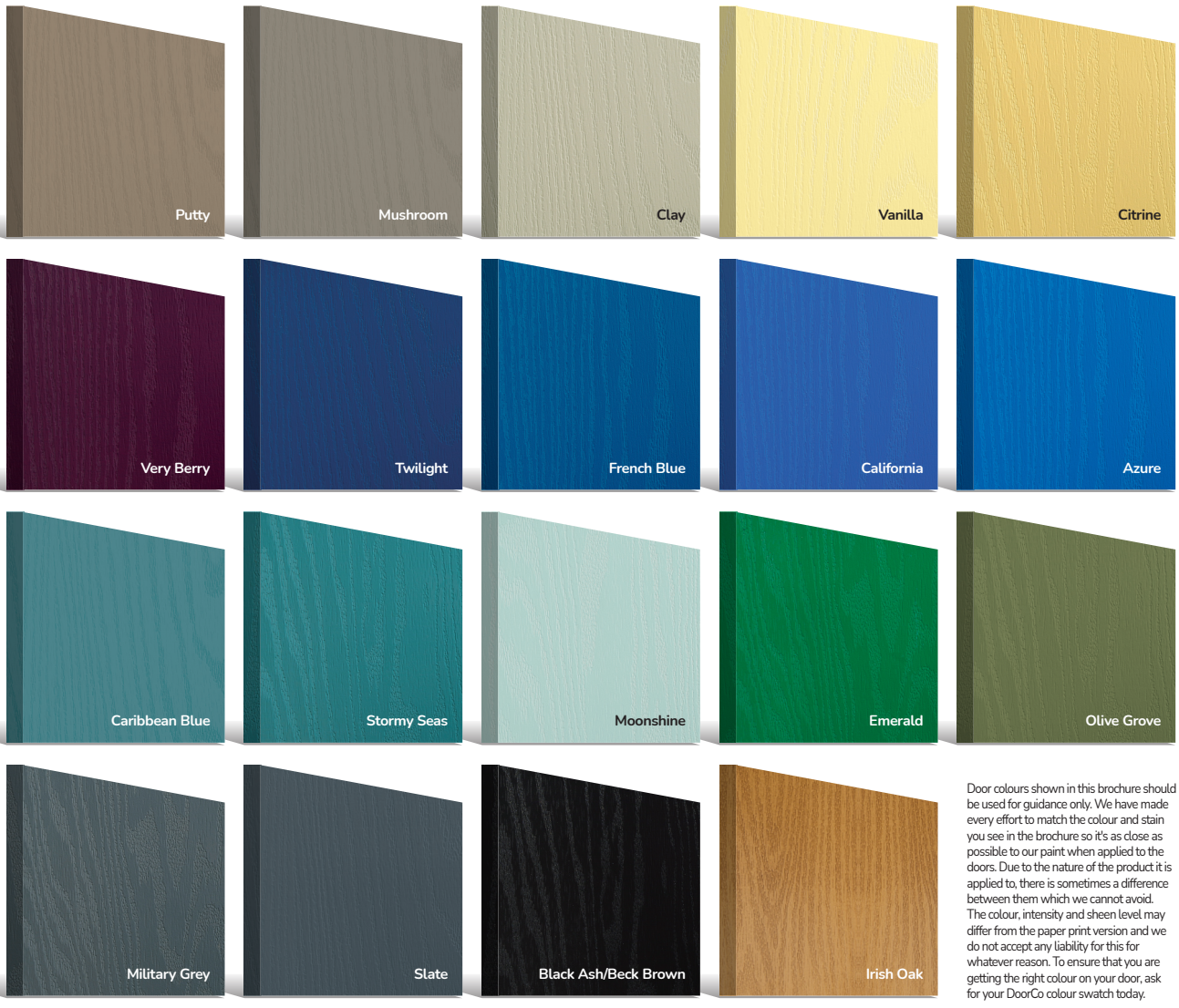
RAL Colours

Any RAL colour* is available from DoorCo as a special order. Here are a small selection of the most requested colours as an example:



New Patina Colours

An exciting range of 6 new patina colours are available exclusively on the Monza II door. See page 53 for details.



Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your DoorCo colour swatch today.

* Some RAL colours containing luminous elements are unavailable

Carnoustie

including Birkdale and Penina options

Our most popular composite door option which is now available in a choice of three glazing styles.

Door Colour: **Wedgewood** | Door Glass: **Kew**

Doorstyle Options

Carnoustie | Birkdale | Penina

Door Colour: **Slate**
Door Glass: **Birchwood**

Door Colour: **Cotswold**
Door Glass: **Tiffany**

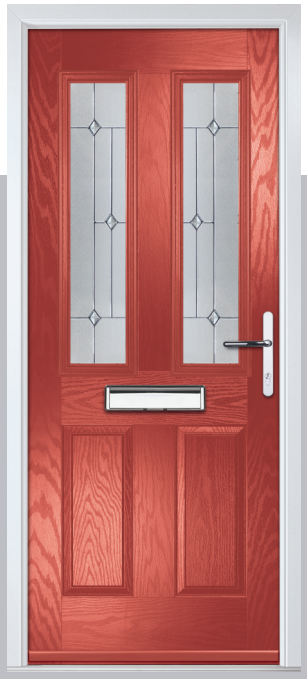
Door Colour: **Chartwell Green**
Door Glass: **Milan**

Door Colour: **Twilight**
Door Glass: **Hathaway**

Door Colour: **Anthracite Grey**
Door Glass: **Cubic**

Door Colour: **Stormy Seas**
Door Glass: **Louisiana**

Door Colour: **Bolero**
Door Glass: **Diamonte**



Door Colour: **Agate Grey**
Door Glass: **Vector** (Black Only)

Door Colour: **California**
Door Glass: **Prestige**

Door Colour: **Sage**
Door Glass: **Artisan**

Door Colour: **Caribbean Blue**
Door Glass: **Trio Diamond**

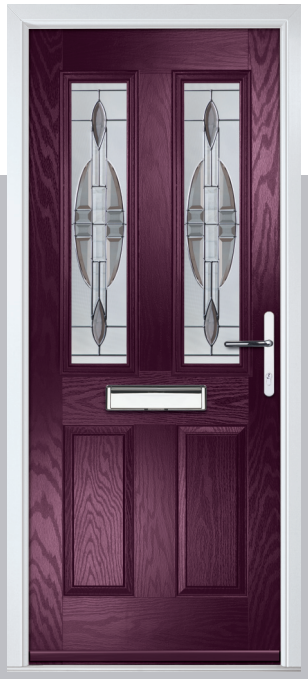
Door Colour: **Cream White**
Door Glass: **Bloomsbury**

Birkdale Option

Door Colour: **Shadow**
Door Glass: **Synergy**

Door Colour: **Clay**
Door Glass: **Mercury**

Door Colour: **Very Berry**
Door Glass: **Opulence**



Door Colour: **Silver Grey**
Door Glass: **Tranquility Zinc**

Door Colour: **Diablo**
Door Glass: **Carrington**

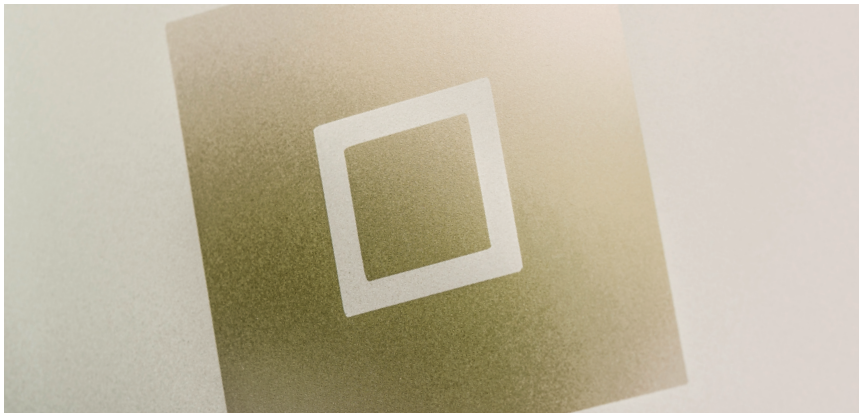
Penina Option

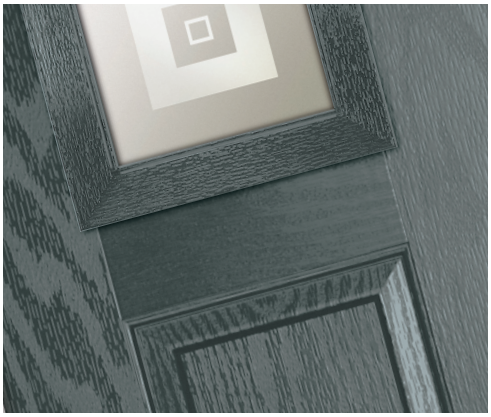
Door Colour: **Putty**
Door Glass: **Luxor**

Pinehurst

An evolution of a traditional style with its square top lites.

Door Colour: **Military Grey** | Door Glass: **Cubic**





Door Colour: **Emerald**
Door Glass: **Vector** (Black Only)

Door Colour: **Mushroom**
Door Glass: 4 **Bevel Square**

Door Colour: **Azure**
Door Glass: **Artemis**

Door Colour: **Citrine**
Door Glass: **Satin**

Door Colour: **Bahia Blue**
Door Glass: **Louisiana**

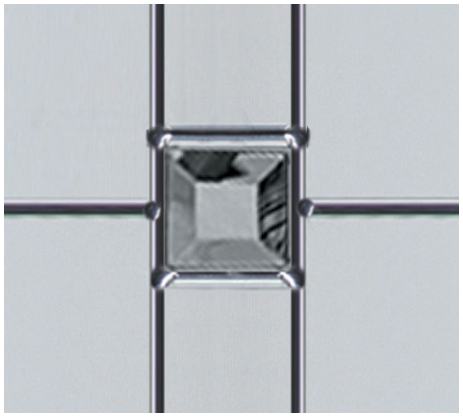
Door Colour: **Dusky Pink**
Door Glass: **Trinity**

Troon

including Muirfield option

The traditional six-panel door can be enhanced with either two or four small glazing details.

Door Colour: **Very Berry** | Door Glass: **Opulence**

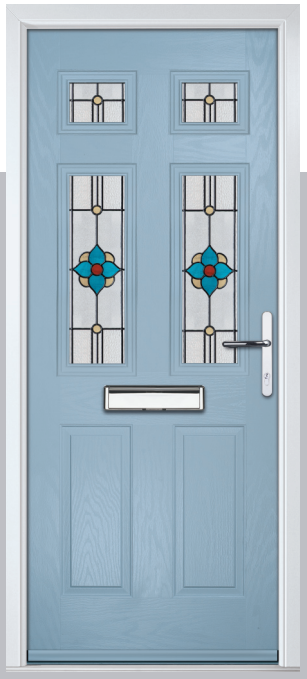


Doorstyle Options

Troon | Muirfield | Solid

Door Colour: **Shadow**
Door Glass: **Prestige**

Door Colour: **Cotswold**
Door Glass: **Hathaway**



Door Colour: **Bolero**
Door Glass: **Bloomsbury**

Door Colour: **Anthracite Grey**
Door Glass: **Milan**

ORiGINAL

Trending Colours

Door Colour: **Stormy Seas**
Door Glass: **Louisiana**

Door Colour: **Putty**
Door Glass: **Trio Diamond**

Door Colour: **Chartwell Green**
Door Glass: **Cubic**

Muirfield Option

Riviera

including Portrush and Sunburst options

A traditional favourite with just a hint of modern, the Riviera is also available in Portrush and Sunburst options shown below.

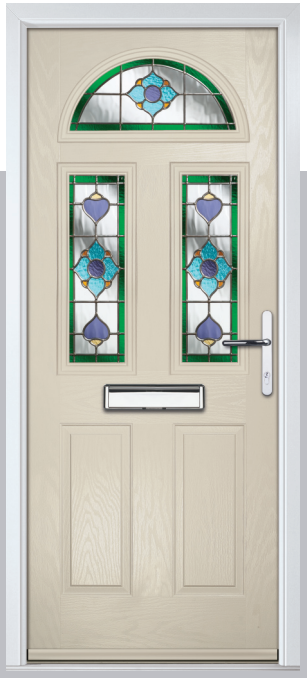
Door Colour: **Paradise Green** | Door Glass: **Hathaway**

Doorstyle Options

Riviera | Portrush | Sunburst

Door Colour: **Nimbus**
Door Glass: **Prestige**

Door Colour: **Clotted Cream**
Door Glass: **Lanesborough Green**

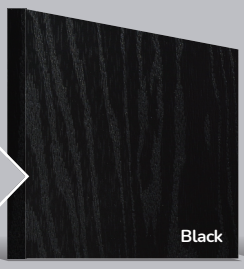


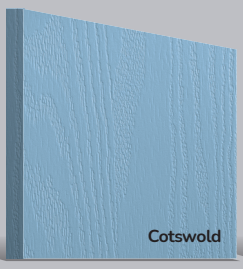
Door Colour: **French Blue**
Door Glass: **Bloomsbury**

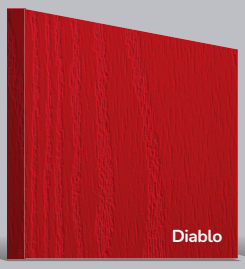
Door Colour: **Mulberry**
Door Glass: **Opulence**

ORiGINAL

Trending Colours







Door Colour: **Victory Blue**
Door Glass: **Diamonte**

Door Colour: **Chartwell Green**
Door Glass: **Trio Diamond**

Door Colour: **Military Grey**
Door Glass: **Tranquility Brass**

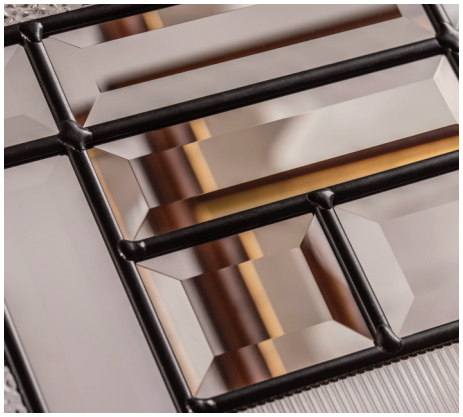
Portrush Option

Lytham

including 4Grid and 9Grid options

With its large glazed area, the Lytham lets light flood through. Also available with GridLite and our unique integral blind option.

Door Colour: **Black** | Door Glass: **Louisiana**

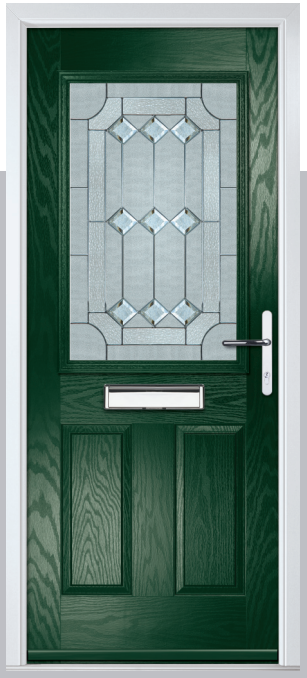


Doorstyle Options

Lytham | 4Grid | 9Grid

Door Colour: **Shadow**
Door Glass: **Bloomsbury**

Door Colour: **Green**
Door Glass: **Tranquility Zinc**



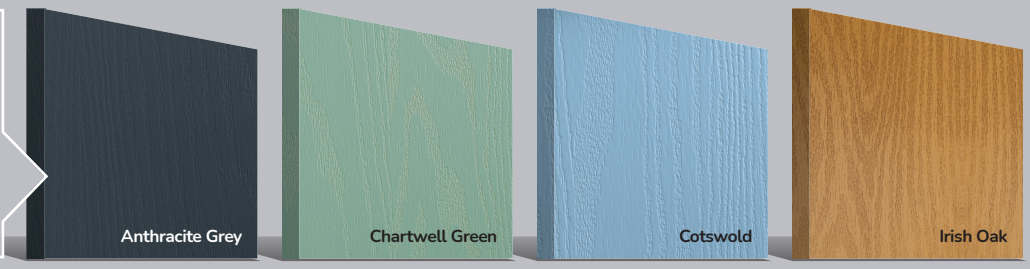
Door Colour: **Citrine**
Door Glass: **Artemis**

Door Colour: **Clay**
Door Glass: **Optimal**

9Grid Option

ORiGINAL

Trending Colours



Door Colour: **Mushroom**
Door Glass: **Opulence**

Door Colour: **Mulberry**
Door Glass: **Trio Diamond**

Door Colour: **Moonshine**
Door Glass: **Optimal**

4Grid Option

Gleneagles

including 4Grid option

With its eloquent design the Gleneagles is proving to be a very popular design enhanced even further with the grid option.

Door Colour: **Agate Grey** | Door Glass: **Optimal**

Doorstyle Options

Gleneagles

4Grid

Door Colour: **Slate**
Door Glass: **Indulgence**

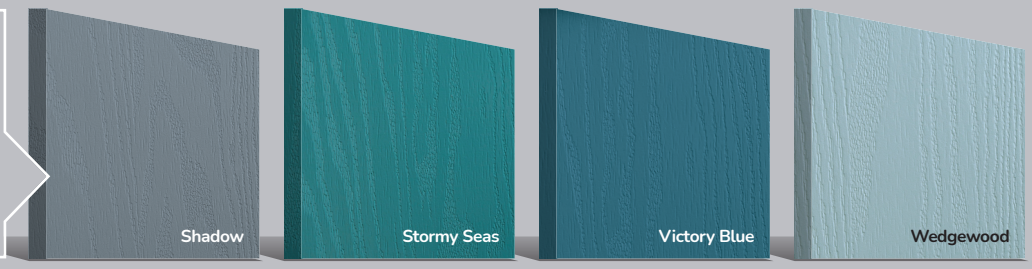
Door Colour: **Twilight**
Door Glass: **Opulence**

Door Colour: **Silver Grey**
Door Glass: **Synergy**

Door Colour: **Diablo**
Door Glass: **Satin**

ORiGINAL

Trending Colours



Door Colour: **Nimbus**
Door Glass: **Graphite**

Door Colour: **Black**
Door Glass: **Louisiana**

Door Colour: **Clotted Cream**
Door Glass: **Lotus**

St Andrews

Reminiscent of the door styles of the 1930's, the St Andrews door is available as a solid door option as well as a glazed.

Door Colour: **Golden Oak** | Door Glass: **Louisiana**

Doorstyle Options

St Andrews

St Andrews Solid

Door Colour: **Mushroom**
Door Glass: **Opulence**

Door Colour: **Wedgewood**
Door Glass: **Panama**

Door Colour: **Twilight**
Door Glass: **Kew**

Door Colour: **Victory Blue**
Door Glass: **Tranquility Zinc**

Door Colour: **Shadow**
Door Glass: **Tiffany**

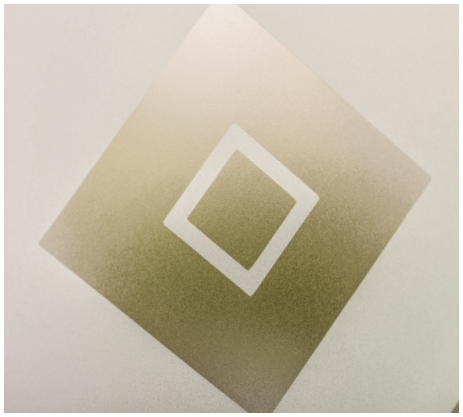
Door Colour: **Clay**
Door Glass: **Hathaway**

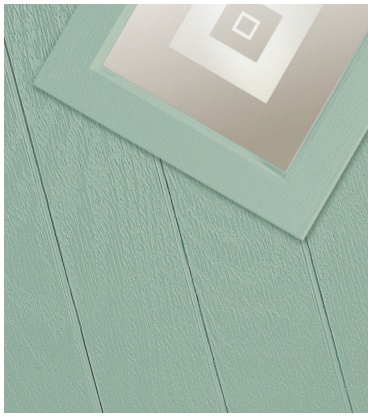
Belfry

including Pevero option

The Belfry has a unique 'offset etched' detailing and comes in multiple glazing styles.

Door Colour: **Chartwell Green** | Door Glass: **Cubic**





Doorstyle Options

Belfry

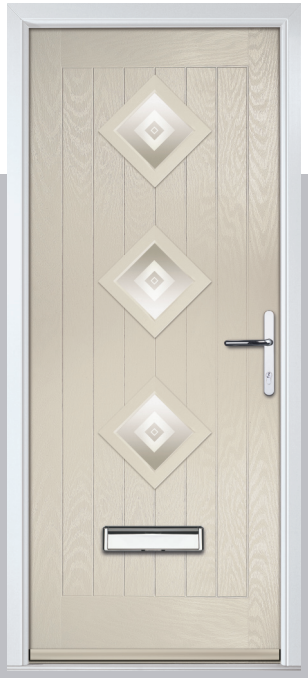
Belfry 3

Pevero

Door Colour: **Pale Pink**
Door Glass: **Artemis**

Door Colour: **Slate**
Door Glass: **Grange**

Door Colour: **Clotted Cream**
Door Glass: **Cubic**



Door Colour: **Sage**
Door Glass: **Lanesborough**

Door Colour: **Wedgewood**
Door Glass: **Louisiana**

Belfry 3 Option

Door Colour: **Clay**
Door Glass: **Graphite**

Pevero Option

Sunningdale

The Sunningdale is available with a wide range of glass designs.

Door Colour: **Slate** | Door Glass: **Graphite**

Doorstyle Options

Sunningdale

Farmhouse Solid

Door Colour: **Florida**
Door Glass: **Opulence**

Door Colour: **Moonshine**
Door Glass: **Louisiana**

Door Colour: **Clotted Cream**
Door Glass: **Milan**

Door Colour: **Stormy Seas**
Door Glass: **Artemis**

ORiGINAL

Trending Colours

Door Colour: **Victory Blue**
Door Glass: **Birchwood**

Door Colour: **Dusky Pink**
Door Glass: **Prestige**

Door Colour: **Mulberry**
Door Glass: **Trio Diamond**

Merion

including 4Grid option

The Merion is available with a complementary glass range designed specifically for this door style.

Door Colour: **Mushroom** | Door Glass: **Optimal**

Doorstyle Options

Merion

4Grid

Door Colour: **White**
Door Glass: **Clear**

Door Colour: **Chartwell Green**
Door Glass: **Artemis**

Door Colour: **Silver Grey**
Door Glass: **Cotswold**

Door Colour: **Putty**
Door Glass: **Stippolyte**

Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**

Door Colour: **Very Berry**
Door Glass: **4 Bevel Square**

4Grid Option

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CONTEMPORARY
DOORS

Door Colour: **Agate Grey**
Door Glass: **Prestige**

Door Colour: **Twilight**
Door Glass: **Milan**

TRADITIONAL
Farmhouse Option

Door Colour: **Nimbus**
Door Glass: **Trio Diamond**

TRADITIONAL
Farmhouse Option

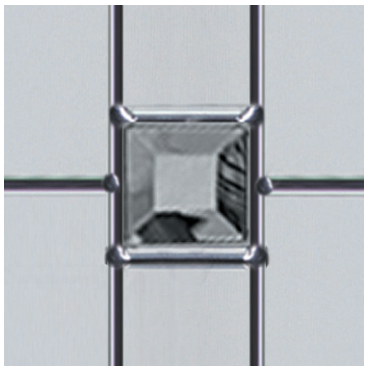
Door Colour: **Shadow**
Door Glass: **Impression**

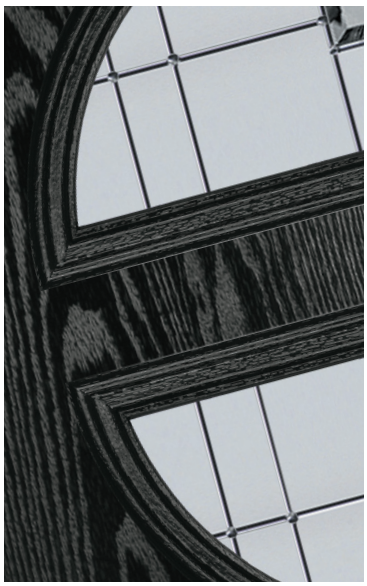
GRAINED CONTEMPORARY DOORS

Chantilly

The facing curves of the glazing detail make a truly modern statement in the Chantilly door.

Door Colour: **Black** | Door Glass: **Opulence**

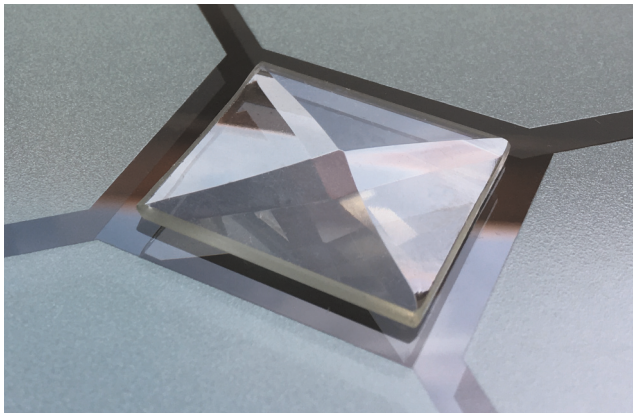




Seminole

The Seminole is a very popular contemporary door design with an abundance of glazing options and positions.

Door Colour: **Florida** | Door Glass: **Mercury**



Doorstyle Options

Seminole 4

Seminole 3

Door Colour: **Golden Oak**
Door Glass: **Prestige**
Left Option

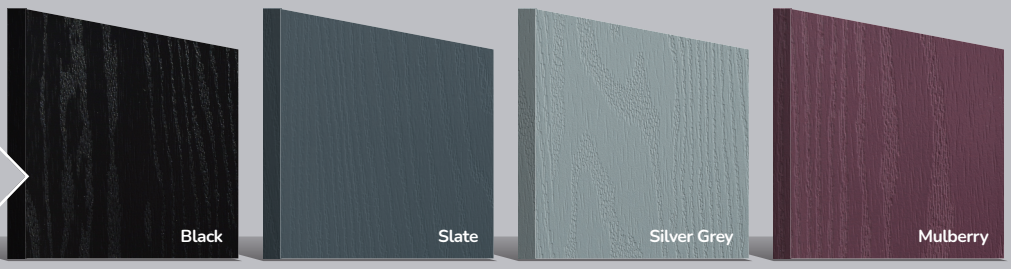
Door Colour: **Chartwell Green**
Door Glass: **Athena**
Centre Option

Door Colour: **Mulberry**
Door Glass: **Vector** (Black Only)
Right Option

Door Colour: **Clay**
Door Glass: **Cubic**
Left Option

ORiGINAL

Trending Colours



Door Colour: **Clotted Cream**
Door Glass: **Luxor**
Farmhouse Option
TRADITIONAL

Door Colour: **Sage**
Door Glass: **Salisbury**

Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**
Farmhouse Option
TRADITIONAL

Vilamoura

The inline slim glazing details on the Vilamoura door is inspired by the European door look.

Door Colour: **Shadow** | Door Glass: **Milan**

Door Colour: **Anthracite Grey**
Door Glass: **Louisiana**

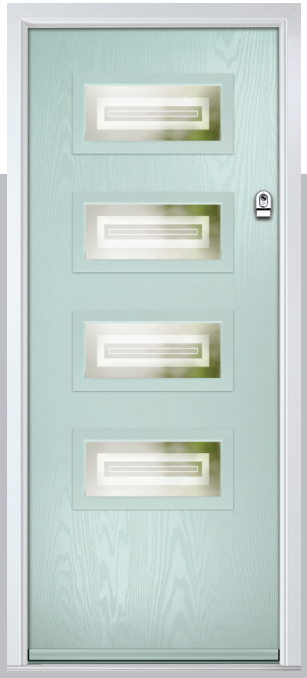
Door Colour: **Bolero**
Door Glass: **Opulence**

Door Colour: **Emerald**
Door Glass: **Cubic**

Door Colour: **French Blue**
Door Glass: **Mercury**

Farmhouse Option
TRADITIONAL

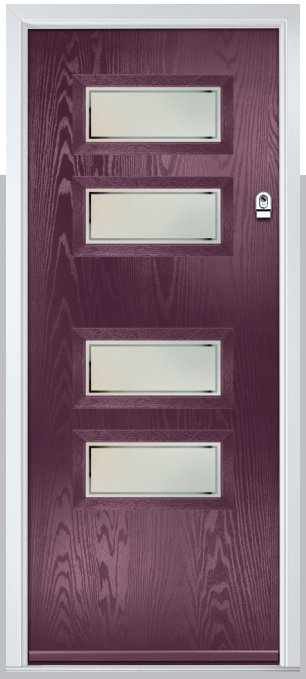
Door Colour: **Moonshine**
Door Glass: **Cubic**



Door Colour: **Diablo**
Door Glass: **Tectronic**

Door Colour: **Bright Pink**
Door Glass: **Belgravia**

Door Colour: **Mulberry**
Door Glass: **Victorian Border**
Copenhagen Option



I GRAINED CONTEMPORARY DOORS

Oakmont

including Copenhagen option

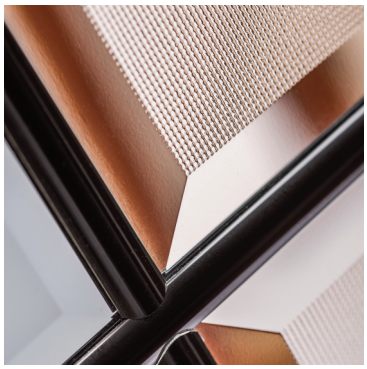
A stunning new design using colour matched cassettes for all colour options.

Door Colour: **Sage** I Door Glass: **Skyline**

Augusta

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.

Door Colour: **Clotted Cream** | Door Glass: **Graphite**



Door Colour: **Bolero**
Door Glass: **Luxor**

Door Colour: **Sage**
Door Glass: **Impression**

Door Colour: **Victory Blue**
Door Glass: **Lotus**

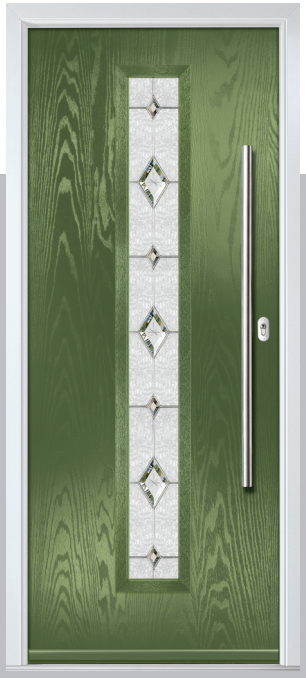
Door Colour: **Citrine**
Door Glass: **Artemis**

Door Colour: **Slate**
Door Glass: **Trinity**

Door Colour: **Bahia Blue**
Door Glass: **Athena**

Door Colour: **Clay**
Door Glass: **Opulence**

Door Colour: **Olive Grove**
Door Glass: **Trio Diamond**

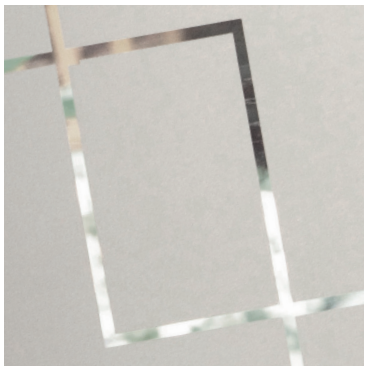


GRAINED CONTEMPORARY DOORS

Augusta Long

A full length decorative glass alternative to the standard Augusta.

Door Colour: **Nimbus** | Door Glass: **Deco**

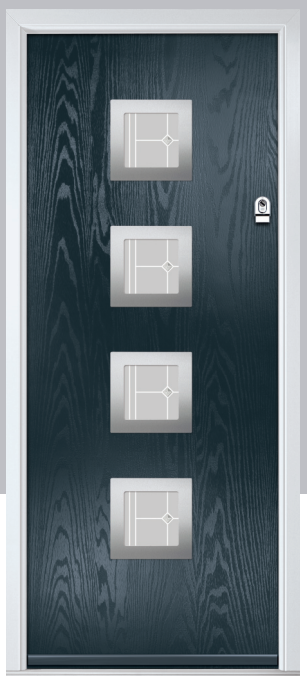


Inox Nice

The Inox Nice door offers a Mediterranean style with four decorative lites that allow the light to stream in.

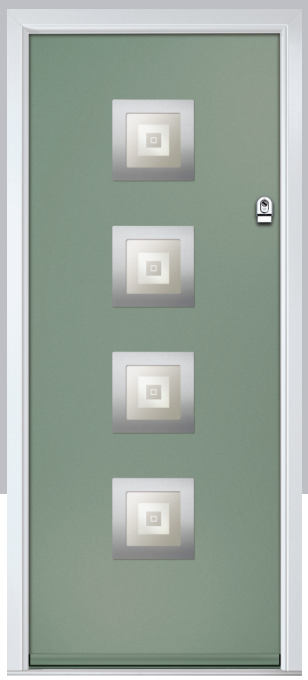
Door Colour: **Slate** | Door Glass: **Trinity**

Door Colour: **Clay**
Door Glass: **Vector** (Black Only)



Door Colour: **Anthracite Grey**
Door Glass: **Mercury**

Door Colour: **Silver Grey**
Door Glass: **Artemis**

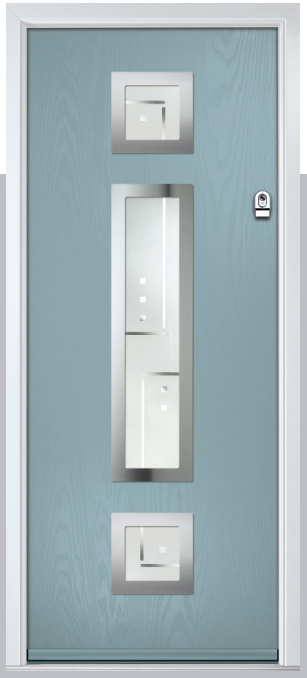


Door Colour: **Sage**
Door Glass: **Cubic**

Links Option
DESIGNER

Door Colour: **Very Berry**
Door Glass: **Cubic**

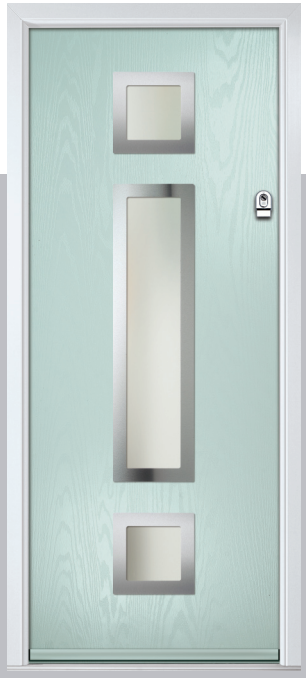
Door Colour: **Nimbus**
Door Glass: **Rhapsody**



DESIGNER
Links Option

Door Colour: **Shadow**
Door Glass: **Trinity**

Door Colour: **Moonshine**
Door Glass: **Satin**

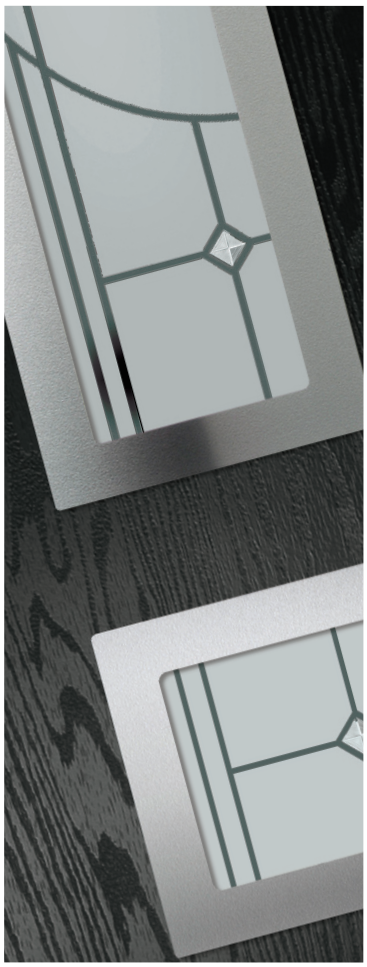


GRAINED CONTEMPORARY DOORS

Inox Lyon

Inox Lyon provides a stunning mix of two smaller lites delicately 'bookending' a larger central lite to optimise light penetration.

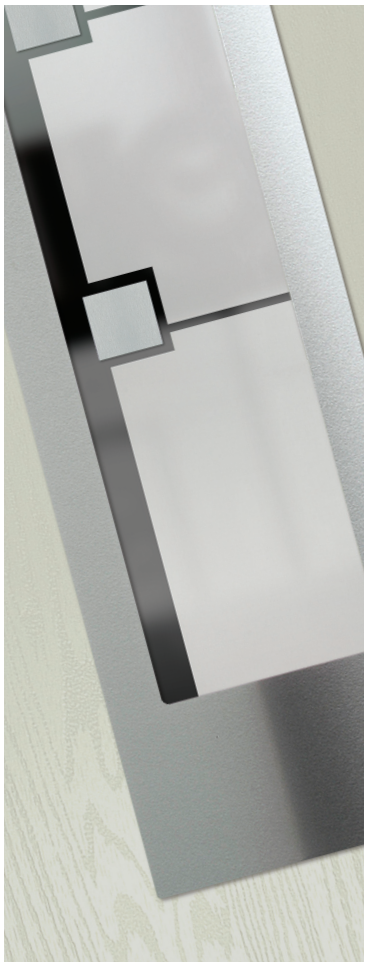
Door Colour: **Black** | Door Glass: **Mercury**

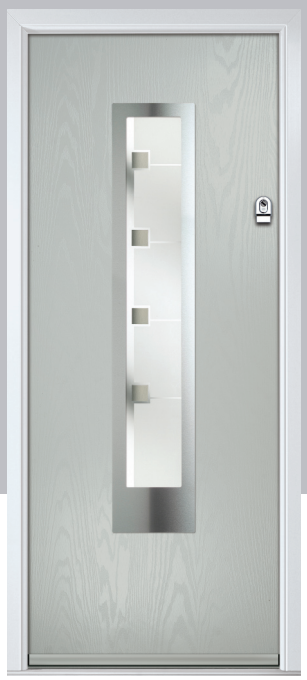


Inox Munich

With its large single centre lite drawing the eye, the Inox Munich achieves a bold yet graceful design.

Door Colour: **Clay** | Door Glass: **Aspen**





Door Colour: **Agate Grey**
Door Glass: **Aspen**

Door Colour: **Anthracite Grey**
Door Glass: **Synergy**

Door Colour: **Black**
Door Glass: **Luxor**

Links Option
DESIGNER

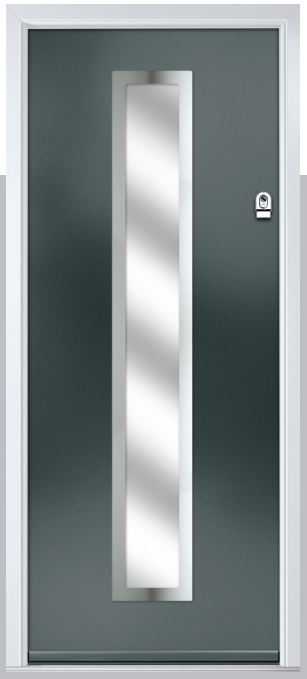
Door Colour: **Twilight**
Door Glass: **Satin**

Door Colour: **Victory Blue**
Door Glass: **Luxor**

Door Colour: **Blue**
Door Glass: **Satin**

Door Colour: **Military Grey**
Door Glass: **Clear**

DESIGNER
Links Option

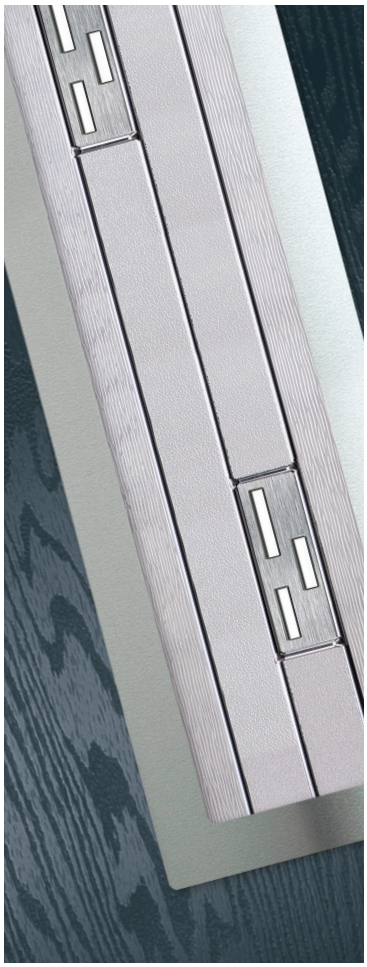


GRAINED CONTEMPORARY DOORS

Inox Monaco

With its large single centre lite drawing the eye, the Inox Monaco achieves a bold yet graceful design.

Door Colour: **Anthracite Grey** | Door Glass: **Luxor**



Inox Barcelona

The sweeping Barcelona design 'oozes' sophistication and is a popular option. Available with or without curve panel.

Door Colour: **Wedgewood** | Door Glass: **Halo**

Door Colour: **Stormy Seas**
Door Glass: **Tokyo**
Left Option

Door Colour: **Very Berry**
Door Glass: **Halo**
Right Option

Door Colour: **Black**
Door Glass: **Clear**
Left Option

Door Colour: **Anthracite Grey**
Door Glass: **Satin**
Links Option

DESIGNER

Door Colour: **Slate**
Door Glass: **Satin**

Paris Option

Door Colour: **Nimbus**
Door Glass: **Rhapsody**

Biarritz Option

CONTEMPORARY

GRAINED CONTEMPORARY DOORS

Inox Paris

including Biarritz option

The Inox Paris door delivers flair and grace, and with the Biarritz option, you can make a real statement.

Door Colour: **Irish Oak** | Door Glass: **Rhapsody**

ORiGINAL
A NEW STANDARD IN DOORS
MONZA II
DESIGNER
DOORS

Alaskan Birch Woodgrain | Stone Grey Woodgrain | Mocha Woodgrain | Anthracite Woodgrain | Forest Grey Woodgrain | Slate Grey Woodgrain

New Range of Patina Colours

The Monza II door range is now available in 6 unique patina stained handcrafted finishes, each base colour has a carefully selected complementary patina stain designed specifically to enhance the Monza's contemporary slab detailing.

Door Colour: **Stone Grey Woodgrain**

Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your DoorCo colour swatch today.

Monza II Augusta Long

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.

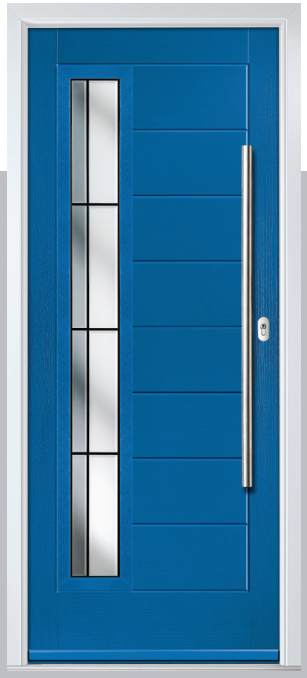
Door Colour: **Anthracite Grey** I Door Glass: **Luxor**

Doorstyle Options

Augusta Long

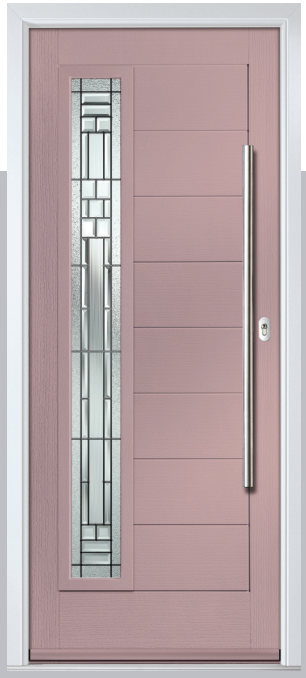
Solid

Door Colour: **French Blue**
Door Glass: **Graphite**
Left Option



Door Colour: **Mulberry**
Door Glass: **Birchwood**
Right Option

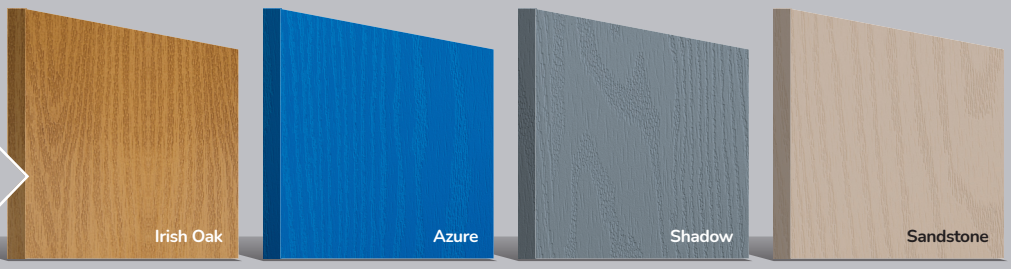
Door Colour: **Dusky Pink**
Door Glass: **Louisiana**
Left Option



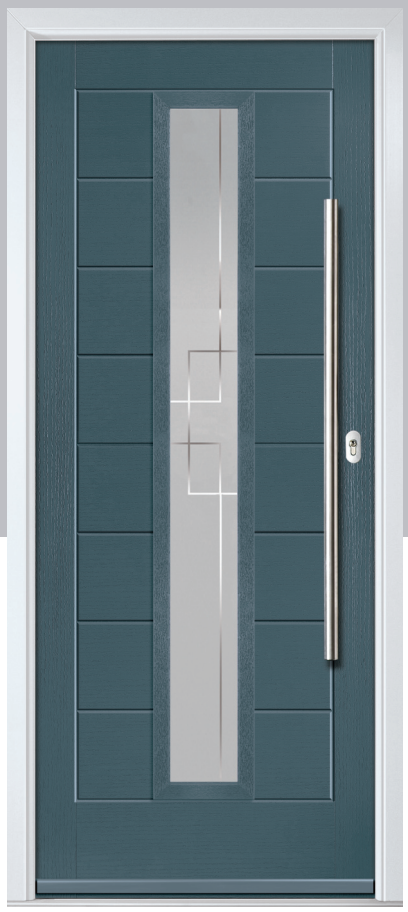
Door Colour: **Anthracite Grey**
Door Glass: **Trinity**
Right Option

ORiGINAL

Trending Colours



Door Colour: **Clay**
Door Glass: **Cubic**
Left Option



Door Colour: **Slate**
Door Glass: **Deco**
Centre Option

Door Colour: **Silver Grey**
Door Glass: **Lotus**
Right Option

Monza II Augusta

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.

Door Colour: **Silver Grey** | Door Glass: **Quantum**

Doorstyle Options

Augusta

Solid

Door Colour: **Mulberry**
Door Glass: **Artemis**
Left Option

Door Colour: **Victory Blue**
Door Glass: **Impression**
Centre Option

Door Colour: **Shadow**
Door Glass: **Luxor**
Centre Option

Door Colour: **Wedgewood**
Door Glass: **Satin**
Right Option

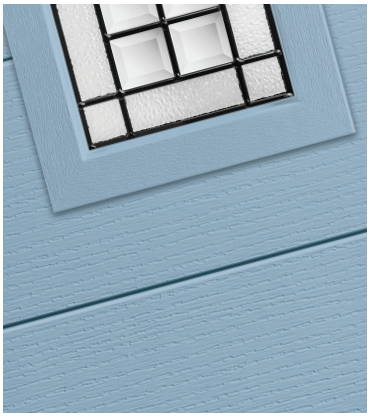
Door Colour: **Alaskan Birch**
Door Glass: **Lotus**
Centre Option

Door Colour: **Military Grey**
Door Glass: **Graphite**
Centre Option

Monza II Square

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.

Door Colour: **Cotswold** | Door Glass: **Louisiana**



Doorstyle Options

Square 4

Square 3

Door Colour: **Clotted Cream**
Door Glass: **Artemis**
Left Option

Door Colour: **Twilight**
Door Glass: **Vector** (Black Only)
Centre Option

Door Colour: **Nimbus**
Door Glass: **Trinity**
Right Option

Door Colour: **Agate Grey**
Door Glass: **Satin**
Flush Option

Door Colour: **Sage**
Door Glass: **Cubic**
Centre Option

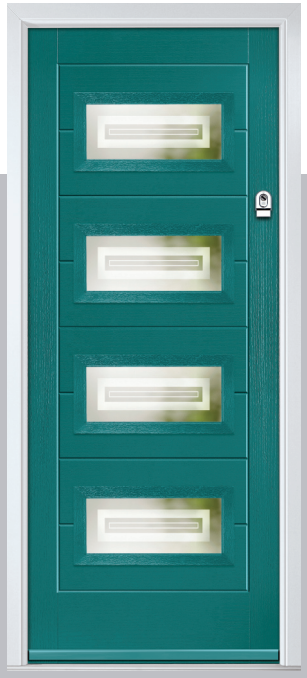
Door Colour: **Stone Grey**
Door Glass: **Graphite**
Right Option

Monza II Oakmont

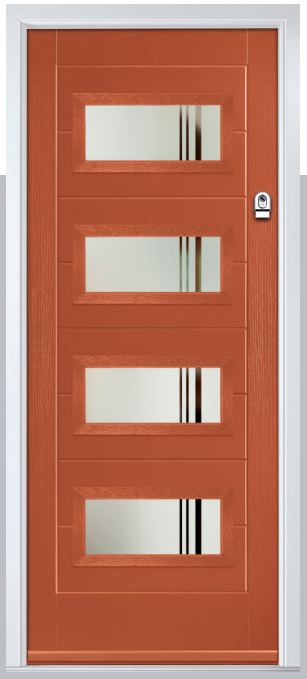
With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.

Door Colour: **Dusky Pink** | Door Glass: **Victorian Border**

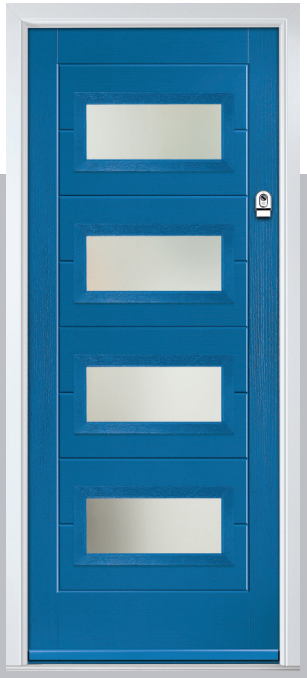
Door Colour: **Stormy Seas**
Door Glass: **Cubic**



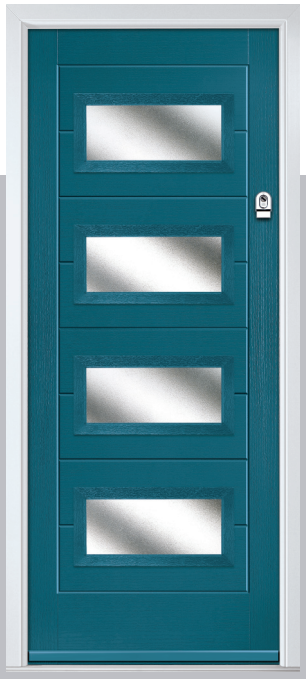
Door Colour: **Florida**
Door Glass: **Skyline**



Door Colour: **Azure**
Door Glass: **Satin**



Door Colour: **Bahia Blue**
Door Glass: **Stippolyte**



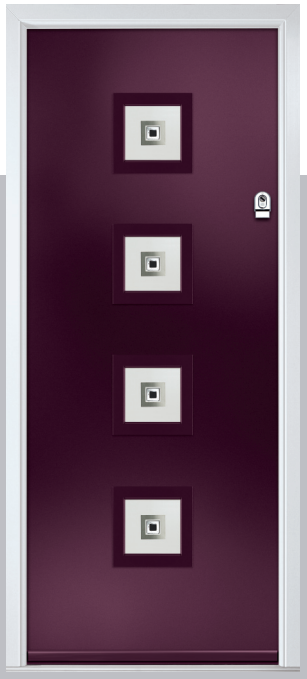
Door Colour: **Moonshine**
Door Glass: **Belgravia**

Door Colour: **Citrine**
Door Glass: **Tectronic**

ORiGINAL
A NEW STANDARD IN DOORS
LINKS
DESIGNER
DOORS

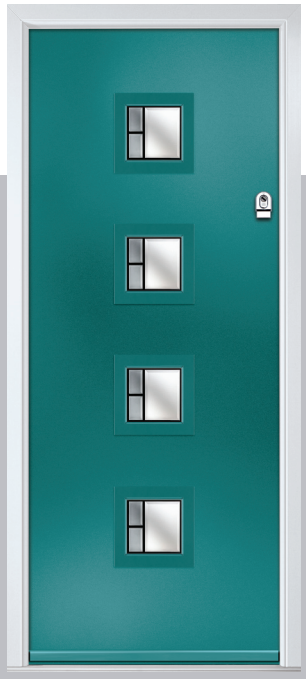
Door Colour: **Clay**
Door Glass: **Cubic**

Door Colour: **Very Berry**
Door Glass: **Vector** (Black Only)



Door Colour: **Anthracite Grey**
Door Glass: **Artemis**

Door Colour: **Stormy Seas**
Door Glass: **Graphite**



LINKS DESIGNER DOORS

Links Square

A popular choice with its bold colours and sleek pull handles, makes the perfect statement for a contemporary home.

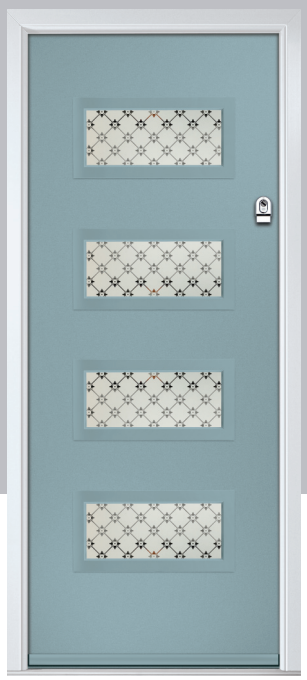
Door Colour: **Slate** | Door Glass: **Trinity**

Links Oakmont

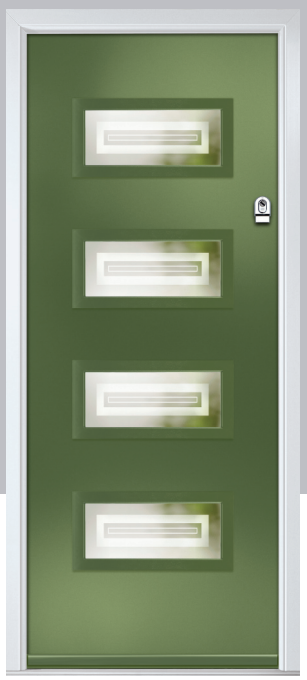
including Copenhagen option

The Links Oakmont door offers a unique, modern style with four decorative horizontal lites that allow light to stream in.

Door Colour: **Anthracite Grey** | Door Glass: **Skyline**

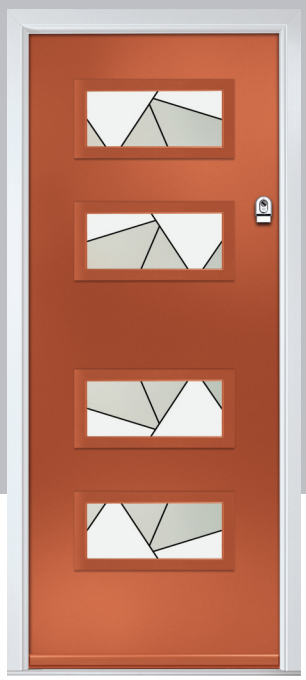


Door Colour: **Nimbus**
Door Glass: **Belgravia**



Door Colour: **Olive Grove**
Door Glass: **Cubic**

Door Colour: **Moonshine**
Door Glass: **Victorian Border**

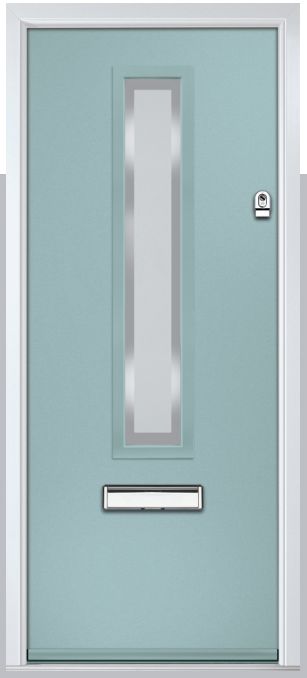


Door Colour: **Florida**
Door Glass: **Tectronic**

Copenhagen Option

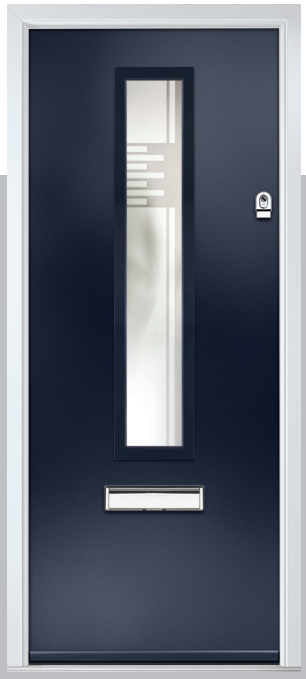
Door Colour: **Mulberry**
Door Glass: **Luxor**

Door Colour: **Wedgewood**
Door Glass: **Artemis**



Door Colour: **Shadow**
Door Glass: **Graphite**

Door Colour: **Blue**
Door Glass: **Quantum**



LINKS DESIGNER DOORS

Links Augusta

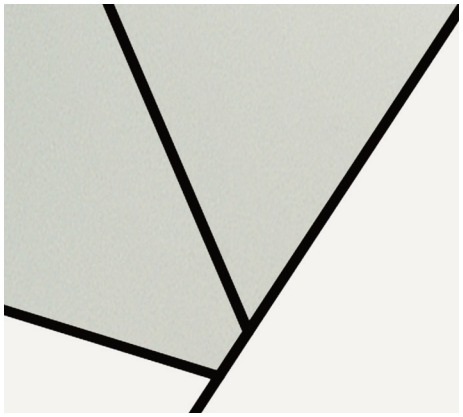
With its simple, slim glazed panel and parallel pull handle, the Links Augusta has a clean modern style.

Door Colour: **Bahia Blue** | Door Glass: **Lotus**

Links Augusta Long

A full length decorative glass alternative to the standard Links Augusta.

Door Colour: **Shadow** | Door Glass: **Tectronic**

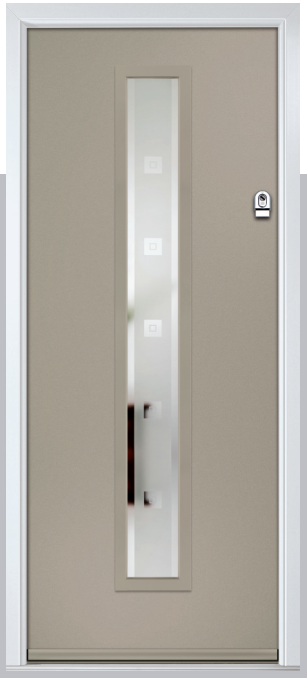


Doorstyle Options

Left | Centre | Right

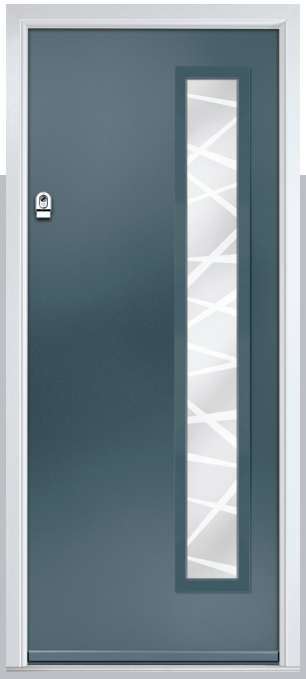
Door Colour: **Stormy Seas**
Door Glass: **Athena**
Left Option

Door Colour: **Mushroom**
Door Glass: **Cubic**
Centre Option



Door Colour: **Agate Grey**
Door Glass: **Louisiana**
Centre Option

Door Colour: **Slate**
Door Glass: **Trinity**
Right Option



Door Colour: **Anthracite Grey**
Door Glass: **Graphite**
Centre Option

Door Colour: **Pale Pink**
Door Glass: **Straight Imposition**
Centre Option

Composite Sidepanel Options

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply which are shown on page 76.

Door Colour: **Sage** | Door Glass: **Lanesborough**

Carnoustie | Birkdale | Penina (Left) | Penina (Right) | Medinah | Troon | Muirfield | Solid

Door Colour: **Agate Grey**

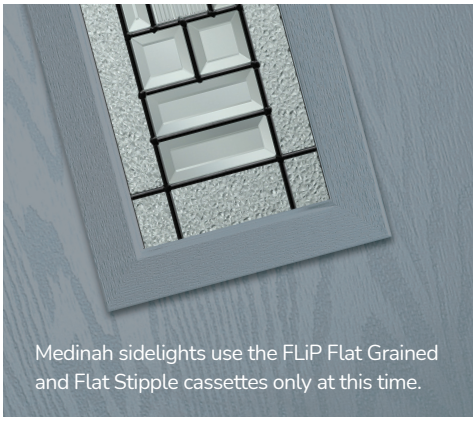
Door Glass: **Tiffany**

Door Colour: **Mulberry**

Door Glass: **Trio Diamonds**

Door Colour: **Shadow**

Door Glass: **Louisiana**



Medinah sidelights use the FLiP Flat Grained and Flat Stipple cassettes only at this time.

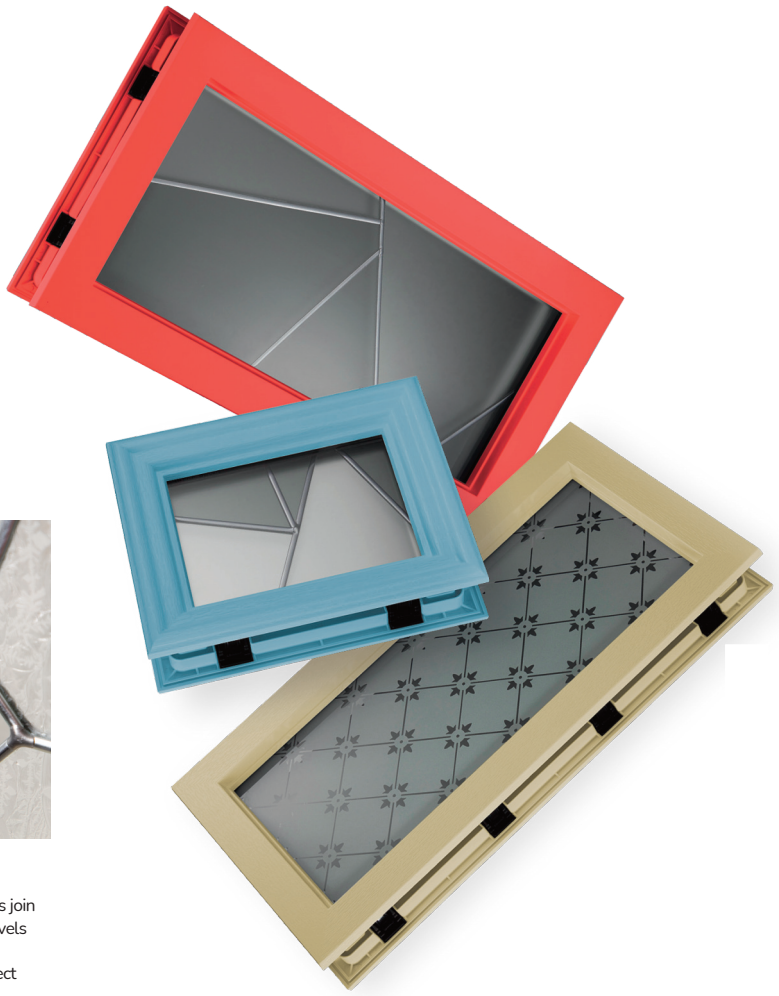
Door Colour: **Wedgewood**

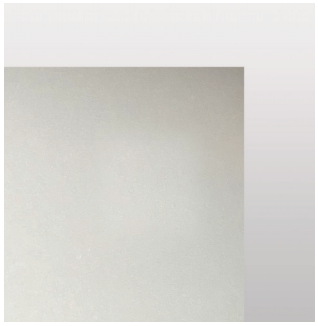
Door Glass: **Hathaway**

GLAZiNG

Decorative Glass Options

Decorative Glass transforms doors and makes a personal statement. We offer a range of styles to suit all budgets and tastes from contemporary styling to traditional choices. All our decorative glass is manufactured to the highest possible standards.





Artemis

Simple but extremely effective. The Artemis features an etched glass centre with a clear surrounding border. A strong option for both traditional and modern homes alike.

Artisan

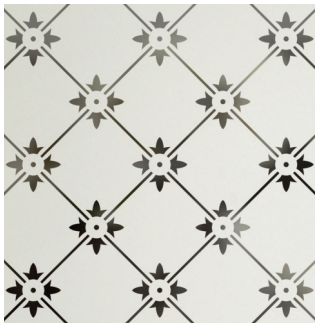
Striking and flowing elliptical shapes join an array of crystal clear diamond bevels to create a dazzling effect. Glue chip surrounding textures provide a perfect contrasting finish.

Aspen

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.

Athena

The Athena gracefully combines brilliant cut lines and a clean sandblast finish. The understated half glazed model is a great option as a simple glass design for a back door.



Belgravia

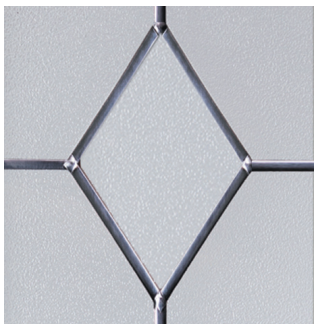
A Victorian inspired repeat design with a delicate star motif set into a diamond pattern. The combination of etched and clear glass works beautifully well on this traditional timeless design.

Birchwood

The purity of this linear range draws its inspiration from Frank Lloyd Wright. Hints of cubism come together with leading edge glass technology to create a wonderful multi-textured finish.

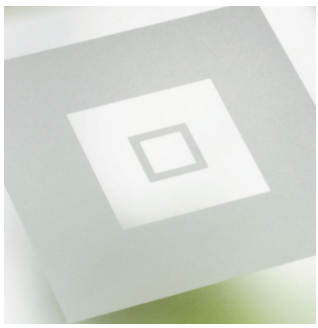
Bloomsbury

An impressive large bevel cluster for those looking for a real feature statement. The Bloomsbury bevels will refract light beautifully and it's intricate detail is unsurpassed.



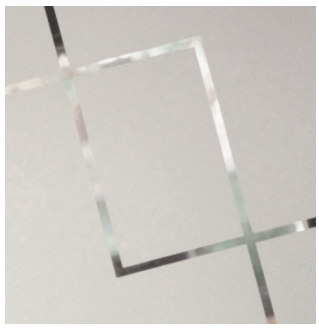
Carrington

Only available in our Carnoustie door, this simple design and uses traditional lead on a stipple backing glass. The diamond lead design sits proud to the outer pane when glazed into the door.



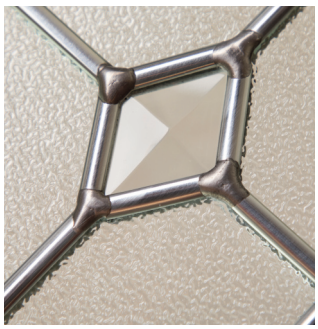
Cubic

The concentric squares inside a band of sandblasted glass is a subtle take on our Vector design. The Difuso glass ensures high levels of privacy whilst maintaining light transmission.



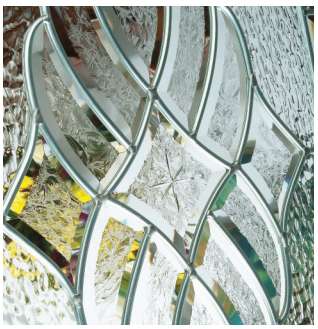
Deco

Exclusively commissioned by glass artisans, Deco uses a sophisticated frosted backing glass coupled with clear dividing lines that create a simple, elegant and highly desirable contemporary design.



Diamonte

Offset diamond clear bevels of the Diamonte design provide a particularly modern finish. This contemporary design is finished to the highest standard with zinc and soldered joints.



Elegance

Create a timeless and stunning visual statement. Fluid lines, generous curves and inspirational design combine with extraordinary craftsmanship to produce an outstanding focus for your home.

Grange

Our Bullion uses new techniques to create a very deep cut and impressive look. The circular bands create prisms of light and the design works very well in all styles of property.

Graphite

Graphite is modernity at its best. Using the latest weld-free caming technology in stunning matt black, it is a modern take on decorative glass which will complement any contemporary door.

Halo

A stunningly simple design, Halo is created using hand cut glass centres, that are polished and bonded within a clear border. The contrast offers a beautiful combination.

Hathaway

Antique coloured glass is joined using a stunning black came and weld. All is encapsulated within the insulated unit for easy upkeep and to protect the design.

Impression

Stunning black chrome caming combined with satin and grey bevelled glass pieces, Impression makes a striking statement encapsulated inside a double glazed unit for easy cleaning.

Indulgence

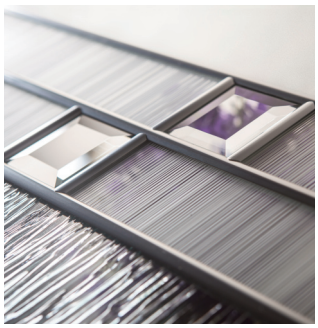
The delicately shaped clear glass bevels glisten against the etched glass and create a look of understated and tasteful elegance.

Kew

Kew combines intricate bevel work and soft water glass against a background of obscure etched glass. The central flower motif will make a stunning focal point for any door.

Lanesborough

Genuine coloured Spectrum Glass with blackened cames combine to create this stunning leadlight design, reminiscent of the Victorian era. With Lanesborough, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in your door. **Available in 3 border colours: Amber, Blue or Green.**

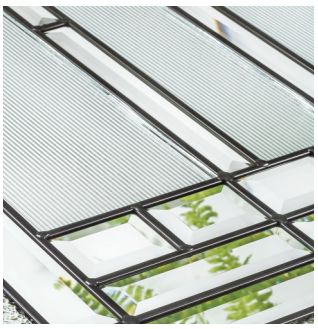


Lotus

Using the 'weld-free' chrome finish aluminium cames, combined with bevelled glass pieces and etched Millenium glass, Lotus is a truly stunning yet simple design.

For Clear and Obscure glass options

See Page 73

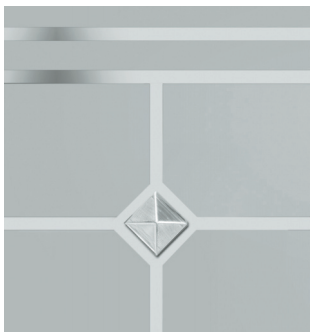


Louisiana

The complex bevelled design combined with stunning textured glass creates a design with undoubted kerb appeal and 'Wow Factor'.

Luxor

Intricate laser cut brushed stainless steel is inset within each triple glazed panel and located with zinc joining strips. A heavily embossed backing glass offers good levels of privacy.

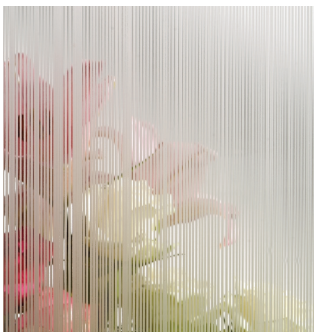


Mercury

A modern clear design laced into an etched backing glass with feature clear glass bevels. Mercury has a chic look with the glass bevels siting proud to the outer glass pane.

Milan

A modern yet understated, sleek decorative door glazing. A blend of deep cut glass bevels and 'reed' highly obscure backing glass combine perfectly to reveal an extremely alluring finish.



Mirage

Mirage is a totally different and modern way of adding obscurity to any door. Lineal etched lines cascade down both sides of the glass offering a real depth and decorative dimension.

Optimal

Simulated divided lights create the look of individual panes of glass, whilst maintaining the performance benefits of a single double glazed unit.

Opulence

A lavish decorative panel utilising an ornate bevel cluster with clear and very modern grey bevels. The crisp, refined and stunning look and has a particularly contemporary backing glass.

Panama

A sophisticated, contemporary design incorporating various glass textures with clear 'came' lines. Panama is a twist on lineal Art Deco period style.

Prestige

An ageless classic design with crystal cut bevels surrounded by a stipple backing glass. The design incorporates clean zinc lines and traditional welded joints.

Quantum

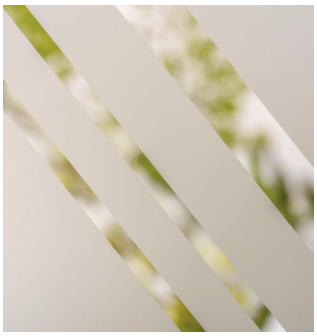
Combining our soft acid etched Difuso glass with the deeper texture of the sandblasted design creates a modern, striking glass prefectly suited for contemporary doors.

Rhapsody

Rhapsody is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.

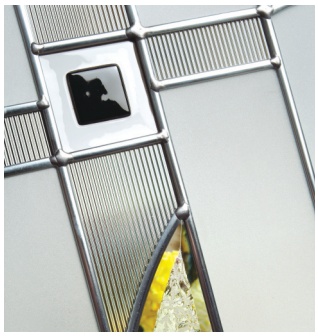
Salisbury

The delicate floral motifs of the Salisbury design, combined with the glistening multi-faceted jewels, are guaranteed to transform the entrance to your home.



Skyline

A simplistic yet strikingly modern glass design, Skyline uses a combination of multi-width clear lines against a background of delicately sandblasted glass.



Synergy

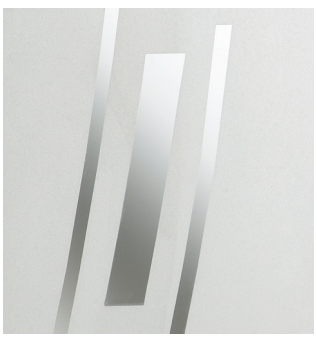
A modern twist on a traditional technique, Synergy combines hand-cut textured glass pieces, contemporary fused glass elements and polished zinc cameing.

Tectronic

A truly contemporary design from our in-house designer Jeyda. The geometric shapes are combined with neutral greys and black glass colours to create a design unlike anything else on the market today.

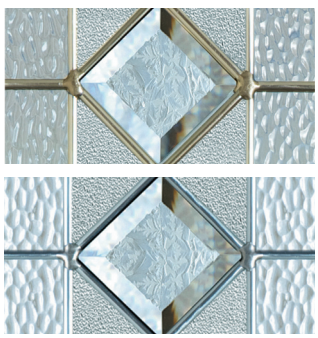
Tiffany

The Tiffany is reminiscent of designs used in the Victorian period. It uses a combination of vibrant coloured glasses against a background of softly rippled glass, with blackened cames.



Tokyo

Tokyo is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.

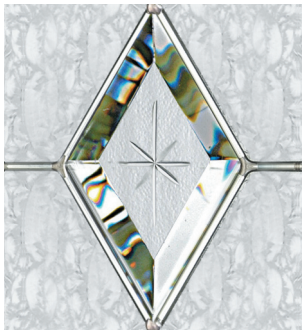


Tranquility

This extremely popular model combines multiple cut bevels and striking backing textures all encapsulated with the insulated glass unit.

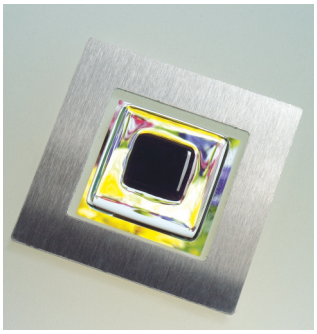
Trinity

The multi-width lines of Difuso soft acid etched glass contrast beautifully with the deeper texture of the sandblasting to create a truly modern design.



Trio Diamonds

The finest quality of hand crafted decorative triple-glazing with a contemporary zinc finish. Luxury crystal cut bevels are sealed securely between 2 panes of safety glass to ensure good looks for many years to come.



Vector

By combining Fusion glass tiles with small stainless steel elements and etched glass, Vector is a strikingly modern glazing option that is ideally suited for contemporary doorsets.

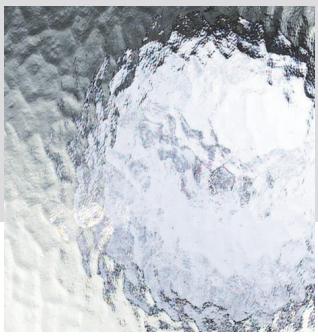
Victorian Border

Obscure delicately sandblasted glass combined with a crisp clear keyline gives Victorian Border a classical simplicity that is equally in place in contemporary and traditional doors.

GLAZiNG

Clear or Obscure Glass Options

The majority of our door styles are also available in a standard range of 4 carefully selected Low-E toughened patterned glass options or Low-E toughened clear glass. (Laminated versions also available).



Minster

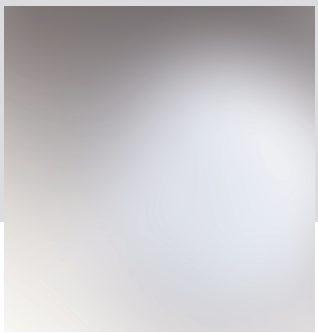
Minster pays homage to historic hammered glass and is most suited to period homes or more traditional door styles.

Pinpoint/Stippolyte

The timeless appeal of this stipple effect glass makes it one of our most popular options. The surface texture offers very high levels of obscurity and the design suits most door and house styles.

Rain/Cotswold

A more heavily textured pattern resembling water cascading over a surface. It is one of our most popular patterns and is especially suitable for doors that require higher levels of privacy.

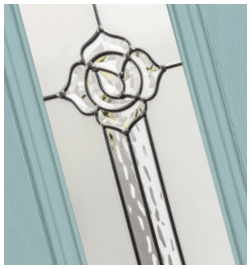


Satin

Satin glass is an acid etched glass that offers high levels of privacy. It is a very neutral finish similar to sandblast and is ideal for use in both traditional and contemporary doors.

Decorative Glass Availability

Our multitude of decorative glass designs and options, paired with a wide range of door styles enables you to personalise your door effortlessly.



TRADITIONAL	Carnoustie	Birkdale	Penina	Pinehurst	Troon	Muirfield	Riviera	Portrush	Sunburst	Lytham	Lytham 4Grid	Lytham 9Grid	Gleneagles	Gleneagles 4Grid	St Andrews	Belfry 1 & 3	Pevero	Sunningdale	Merion	Merion 4Grid
4 Bevel Square				■												■	■			■
Artemis	■	■	■	■	■	■	■	■		■			■		■	■	■	■	■	
Artisan	■	■	■		■	■												■		
Aspen																				
Athena	■	■	■			■				■										
Belgravia	■	■	■		■	■												■	■	
Birchwood	■	■	■		■	■	■	■					■		■			■		
Bloomsbury	■	■	■		■	■	■	■		■								■		
Bold Pink										■										
Carrington	■	■	■																	
Cubic	■	■	■	■	■	■										■	■	■		
Deco																				
Diamonte	■	■	■		■	■	■	■										■		
Elegance	■	■	■		■	■	■	■		■								■		
Grange				■												■	■			
Graphite				■									■			■	■	■		
Halo																				
Hathaway	■	■	■		■	■	■	■							■			■		
Impression	■	■	■		■	■	■	■		■			■		■			■		
Indulgence Grey													■							
Kew	■	■	■												■					
Lanesborough	■	■	■		■	■	■	■							■			■		
Lotus													■							
Louisiana	■	■	■	■	■	■				■			■		■	■	■	■	■	
Luxor	■	■	■			■														
Mercury	■	■	■			■														
Milan	■	■	■		■	■	■	■										■		
Mirage						■														
Optimal									■		■	■		■						■
Opulence	■	■	■		■	■	■	■		■			■		■			■		
Panama													■		■					
Prestige	■	■	■		■	■	■	■										■		
Quantum																				
Rhapsody																				
Salisbury						■														
Skyline																				
Straight Imposition	■	■	■																	
Spirit Pink	■	■	■																	
Soul Pink	■	■	■																	
Synergy	■	■	■		■	■							■					■		
Tectronic	■	■	■		■	■												■		
Tiffany	■	■	■												■					
Tokyo																				
Tranquility	■	■	■		■	■	■	■							■			■		
Trinity				■												■	■			
Trio Diamond	■	■	■		■	■	■	■		■								■		
Vector	■	■	■			■														
Venetian Blind										■			■							
Victorian Border																				

CONTEMPORARY	Chantilly	Seminole 3 / 4 / 5	Vilamoura	Oakmont / Copenhagen	Augusta	Augusta Long	Square 3 & 4	Inox Nice	Inox Lyon	Inox Munich	Inox Monaco	Inox Barcelona	Inox Paris / Biarritz
4 Bevel Square							■						
Artemis	■	■	■	■	■	■	■	■					
Artisan		■	■										
Aspen										■			
Athena		■	■			■							
Belgravia		■	■	■									
Birchwood	■	■	■			■							
Bloomsbury	■	■	■										
Bold Pink													
Carrington													
Cubic		■	■	■		■	■	■	■				
Deco						■							
Diamonte	■	■	■										
Elegance	■	■	■										
Grange							■						
Graphite					■	■	■						
Halo												■	
Hathaway	■	■	■										
Impression	■	■	■		■	■							
Indulgence Grey													
Kew													
Lanesborough	■	■	■			■							
Lotus					■	■							
Louisiana		■	■			■	■						
Luxor		■	■		■	■				■	■		
Mercury		■	■										
Milan	■	■	■										
Mirage		■											
Optimal													
Opulence	■	■	■			■							
Panama													
Prestige	■	■	■										
Quantum					■								
Rhapsody								■	■				■
Salisbury		■											
Skyline				■									
Straight Imposition						■							
Spirit Pink													
Soul Pink													
Synergy		■	■							■			
Tectronic		■	■	■		■							
Tiffany						■							
Tokyo												■	
Tranquility	■	■	■										
Trinity						■	■	■	■				
Trio Diamond	■	■	■			■							
Vector		■	■			■		■					
Venetian Blind													
Victorian Border				■									

DESIGNER	Monza II Augusta Long	Monza II Augusta	Monza II Square 3 & 4	Monza II Oakmont	Links Square 3 & 4	Links Oakmont / Copen	Links Augusta	Links Augusta Long
4 Bevel Square			■		■			
Artemis	■	■	■	■	■	■	■	■
Artisan								
Aspen								
Athena	■							■
Belgravia				■		■		
Birchwood	■							■
Bloomsbury								
Bold Pink								
Carrington								
Cubic	■		■	■	■	■		■
Deco	■							■
Diamonte								
Elegance								
Grange			■		■			
Graphite	■	■	■		■		■	■
Halo								
Hathaway								
Impression	■	■					■	■
Indulgence Grey								
Kew								
Lanesborough	■							■
Lotus	■	■					■	■
Louisiana	■		■		■			■
Luxor	■	■					■	■
Mercury								
Milan								
Mirage								
Optimal								
Opulence	■							■
Panama								
Prestige								
Quantum		■					■	
Rhapsody								
Salisbury								
Skyline				■		■		
Straight Imposition	■							■
Spirit Pink								
Soul Pink								
Synergy								
Tectronic	■			■		■		■
Tiffany	■							■
Tokyo								
Tranquility								
Trinity	■		■		■			■
Trio Diamond	■							■
Vector	■							■
Venetian Blind								
Victorian Border				■		■		

Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

			Height with Standard PVC Cill	Height with Low Threshold Cill	Width
	Single Door	Minimum	2003mm	1983mm	823mm
		Maximum	2103mm	2083mm	1022mm
	Door with Single Composite Sidelight	Minimum	2003mm	1983mm	1278mm
		Maximum	2103mm	2083mm	1497mm
	Door with Single Glazed Sidelight	Minimum	2003mm	1983mm	1095mm
		Maximum	2103mm	2083mm	2145mm
	Door with Double Composite Sidelight	Minimum	2003mm	1983mm	1733mm
		Maximum	2103mm	2083mm	1972mm
	Door with Double Glazed Sidelight	Minimum	2003mm	1983mm	1368mm
		Maximum	2103mm	2083mm	3376mm

Part M Compliance

			Existing Buildings	New Buildings
	Door Width Compliance for Wheelchair Entry	Frame Size	940mm	985mm
		Minimum Clear Opening	775mm	825mm

Minimum/Maximum Door Blank Size Chart

	Maximum Height	Minimum Height	Maximum Width	Minimum Width
All door styles where allowed by design with the exceptions below. Please check via the online ordering system.	2013mm	1913mm	914mm	Unglazed: 682mm Glazed: 740mm (45mm) or 715mm (35mm)*
Gleneagles / St Andrews	2013mm	1913mm	904mm	762mm
Monza II Solid and Glazed	2013mm	1913mm	914mm	740mm
Side Panels	2013mm	1913mm	352mm	332mm

* Dependent upon glazing position(s)

FLiP Cut Out and Glass Size Chart

DoorCo Door Style	Cassette Description	Cassette Code	Connectors Required	Glass Size		Cut Outs	
				Width	Height	Width	Height
Augusta	Augusta	**DCC-AG-FG** (Flat Grain) **DCC-AG-FS** (Flat Stipple)	20	**203mm**	**1219mm**	**229mm**	**1245mm**
Augusta Long	Augusta Long	**DCC-AGL-FG** (Flat Grain) **DCC-AGL-FS** (Flat Stipple)	20	**177mm**	**1625mm**	**204mm**	**1651mm**
Belfry	Square	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
Belfry 3	Square x 3	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
Birkdale	Twin Square to Round	**DCC-TVSR** (Standard)	16	**203mm**	**912mm**	**229mm**	**938mm**
Carnoustie	Twin Vertical	**DCC-TV** (Standard)	16	**203mm**	**912mm**	**229mm**	**938mm**
Chantilly	Half Moon x 2	**DCC-HM** (Standard)	9	**550mm**	**250Rmm**	**575mm**	**275Rmm**
Copenhagen	Oakmont x 4	**DCC-OM-FG** (Flat Grain) **DCC-OM-FS** (Flat Stipple)	12	**457mm**	**203mm**	**483mm**	**229mm**
Gleneagles	Gleneagles	**DCC-GLE** (Standard)	20	**558mm**	**1219mm**	**584mm**	**1245mm**
Gleneagles 4 Grid	Gleneagles 4 Grid	**DCC-GLE4** (Standard)	20	**558mm**	**1219mm**	**584mm**	**1245mm**
Lytham	Half Glazed	**DCC-HG** (Standard)	20	**558mm**	**912mm**	**585mm**	**938mm**
Lytham 4 Grid	Half Glazed 4 Grid	**DCC-HG4** (Standard)	20	**558mm**	**912mm**	**585mm**	**938mm**
Lytham 9 Grid	Half Glazed 9 Grid	**DCC-HG9** (Standard)	20	**558mm**	**912mm**	**585mm**	**938mm**
Merion	Merion	**DCC-MER** (Standard)	16	**558mm**	**583mm**	**584mm**	**609mm**
Merion 4 Grid	Merion 4 Grid	**DCC-MER4** (Standard)	16	**558mm**	**583mm**	**584mm**	**609mm**
Muirfield	Twin Top x 2	**DCC-TT** (Standard)	8	**203mm**	**152mm**	**229mm**	**178mm**
Oakmont	Oakmont x 4	**DCC-OM-FG** (Flat Grain) **DCC-OM-FS** (Flat Stipple)	12	**457mm**	**203mm**	**483mm**	**229mm**
Penina	Twin Eye Brow LH	**DCC-TVEL** (Standard)	16	**203mm**	**912mm**	**229mm**	**938mm**
	Twin Eye Brow RH	**DCC-TVER** (Standard)	16	**203mm**	**912mm**	**229mm**	**938mm**
Pevero	Square	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
Pinehurst	Square x 2	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
Portrush	Half Moon	**DCC-HM** (Standard)	9	**550mm**	**250Rmm**	**575mm**	**275Rmm**
Riviera	Half Moon	**DCC-HM** (Standard)	9	**550mm**	**250Rmm**	**575mm**	**275Rmm**
	Mid Panel x 2	**DCC-MP** (Standard)	12	**203mm**	**609mm**	**229mm**	**635mm**
Seminole 3	Twin Tops x 3	**DCC-TT** (Standard)	8	**203mm**	**152mm**	**229mm**	**178mm**
Seminole 4	Twin Tops x 4	**DCC-TT** (Standard)	8	**203mm**	**152mm**	**229mm**	**178mm**
Square 3	Square x 3	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
Square 4	Square x 3	**DCC-SQU-FG** (Flat Grain) **DCC-SQU-FS** (Flat Stipple)	8	**203mm**	**203mm**	**229mm**	**229mm**
St Andrews	Craftsman (Screw/Plug) Glass height to radius 260mm Glass radius 622mm	**U429**	16 Screws	**584mm**	**332mm**	**609mm**	**280mm**
Sunburst	Sunburst	**DCC-HM5** (Standard)	9	**550mm**	**250Rmm**	**575mm**	**275Rmm**
Sunningdale	Mid Panel	**DCC-MP** (Standard)	12	**203mm**	**609mm**	**229mm**	**635mm**
Troon	Twin Tops x 2	**DCC-TT** (Standard)	8	**203mm**	**152mm**	**229mm**	**178mm**
	Mid Panel x 2	**DCC-MP** (Standard)	12	**203mm**	**609mm**	**229mm**	**635mm**
Vilamoura	Twin Top x 2	**DCC-TT** (Standard)	8	**203mm**	**152mm**	**229mm**	**178mm**
	Twin Vertical x 1	**DCC-TV** (Standard)	16	**203mm**	**912mm**	**229mm**	**938mm**

Technical Specifications

ORiGINAL 44mm Door

- **Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains**
- **Stiles and Rails are manufactured from a water-resistant polymer**
- **LVL is used as the main internal reinforcement**
- **Skins and sub frame are bonded with a Urethane Adhesive Resin**
- **The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m^3**
- **Superior heat and sound insulation**
- **Complimentary choice of grained reglazeable cassettes**
- **Centre Pane Value of approximately 0.44**
- **Doors have exceeded the requirements of PAS24**
- **Q-Marked with full manufacturing traceability**

Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

High Performance Units
All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's 10 year warranty.

Thermally Efficient
All the clear or obscure glass units in our range have insulating features as standard. They are manufactured using low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency. In addition, we only use warm edge spacer systems.

Security and/or Safety Option
Most glazing options can be supplied with an upgrade where the outer pane of toughened glass is replaced with laminated glass which holds together when shattered.

Care and Maintenance

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

- **Door frames should be washed with warm soapy water, however stubborn stains can be removed using specialist PVC-u cleaners and by following the manufacturers' guidelines.**
- **The door leaf should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.**
- **External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.**
- **Hardware can be cleaned with a mild detergent and wiped clean. No harsh chemicals or abrasives should be used.**
- **Maintenance of the door may be required to maintain any guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with Teflon-based products only, as other oils may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.**

The DOORCO Difference...

We're committed to maintaining a variety of choice when it comes to composite doors.

Innovation, thanks to our close collaboration with DoorCo Korea, is key to providing the biggest choice for our customers and ensuring we offer the largest range of composite door styles on the market.

Our products are fit and forget - the return rate for doors back once installed is less than 1% of total sales.

An approachable, open-door policy with customer-centric culture: customers can communicate with DoorCo staff at every level. No problem is too big or too small for our team.

Wherever possible, we come up with solutions to balance raw material and currency fluctuations, without simply passing on costs to our customers.

Significant investment has been made into DoorCo facilities, staff, IT systems, tooling and engineering, automation and marketing to ensure our strategic growth is managed.

Privately owned and proud to be independent.

DOORCO

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www.door-co.com

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